

PUMPS

MARKET LEADING HIGH PRESSURE POWER UNITS FOR A WIDE ARRAY OF APPLICATIONS AND USES.

Every power unit goes through a rigorous assembly and test process to ensure the highest level of performance:

- Power units are available in manual or powered configurations. Powered options include electric, air, and gas.
- A wide array of reservoir sizes from under 0.25 to 55 gallons
- Variety of valve configurations, such as dump, 2-way, 3-way and 4-way in manual and solenoid configurations,
- Whether you are seeking a manual, electrical or an air power pump, Power Team pumps can generate flows up to 420 cu. in. / @ 10,000 PSI.





Section / Series	Power Source	Flow Stages	Flow @ Max Pressure	Page(s)
Introduction	All	All	All	45-48
P	Manual	Single & Two-Speed	12-55 cu. in.	49-51
RPS	Manual	Single & Two-Speed	—	52
PA6	Air	Single-Acting	105 cu. in.	53-54
PA6D	Air	Single-Speed	6 cu. in.	55-56
PA9	Air	Single-Speed	9 cu. in.	57-58
PA60	Air	Two-Speed	6 cu. in.	59-60
PA50	Air	Single-Speed	28 cu. in.	61-62
PA17	Air	Two-Speed	17 cu. in.	63-64
PA46/55	Air	Two-Speed	46-55 cu. in.	65-66
PUA / PMA	Air	Single-Speed	—	67-70
PB	Battery	Two-Speed	6 cu. in.	71-72
PE10	Electric	Two-Speed	10 cu. in.	73-74
PE17	Electric	Two-Speed	17 cu. in.	75-76
PE18	Electric	Two-Speed	18 cu. in.	77-78
PE21	Electric	Two-Speed	22 cu. in.	79-80
PED	Electric	Two-Speed	25 cu. in.	81-82
PE30	Electric	Two-Speed	30 cu. in.	83-84
PE46	Electric	Two-Speed	46 cu. in.	85-86
PE55	Electric	Two-Speed	55 cu. in.	87-88
PE60	Electric	Two-Speed	56 cu. in.	89-90
PQ60	Electric	Two-Speed	60 cu. in.	91-92
PQ120	Electric	Two-Speed	120 cu. in.	93-94
PE400	Electric	Two-Speed	420 cu. in.	95-96
MCS	Electric	Two-Speed	55 cu. in.- 120 cu. in.	97-98
PE-NUT	Electric	Two-Speed	30 cu. in.	99
PG120_CP	Gas	Two-Speed	130 cu. in.	100
PG30/55	Gas	Two-Speed	30-55 cu. in.	101-102
PG120-PG400	Gas	Two-Speed	130-420 cu. in.	103-104
HB Intensifier	Hydraulic	—	Press. Ratio 5:1	105
Assemble to Order	Air, Elec., Gas	Custom Built	—	107-110



SELECTING THE RIGHT PUMP:

Step 1 Select the hydraulic pump that best suits the application.

Step 2 Select the series of pump with adequate oil output and reservoir capacity to power tool.

Step 3 Select pump within series with the valve option that is best suited to the tool and application.

PUMP SIZING CONSIDERATIONS:

1. What maximum system operating pressure (psi) is required?
2. What volume of oil delivery is required? (For manual pumps, cu. in. of oil per handle stroke. For powered pumps, cu. in./min. of oil).
3. Is a single or two-speed pump required? (Two-speed pumps deliver high oil volume at low pressure for rapid cylinder piston advance, then shift to high pressure, low volume stage under load).
4. What is the preferred source of power?
 - a. Manual (hand or foot operated): Provides portability, can be used where electricity or shop air are not available.
 - b. Air/Hydraulic: Uses shop air or a portable air compressor.
 - c. Electric/Hydraulic: What voltage is available? Is a battery operated pump preferred?
 - d. Gasoline Engine/Hydraulic: Powers high-output pumps at remote job sites where air or electricity are unavailable.
5. Is portability of the pump a factor to consider?
6. Will the pump be used intermittently, or will it need to provide high-cycle operation? Does the application require that the pump be capable of starting under load?
7. Is fluid heat build-up a factor in your application? High-cycle applications may require a larger capacity oil reservoir for cooling.
8. Will the application require large displacement or multiple cylinders? Reservoir size and pump output levels will be factors to consider.
9. Does the working environment require a pump having a low operating noise (dBA) level?
10. Must the pump operate in a spark-free environment?





▶ **MANUALLY-OPERATED HYDRAULIC PUMPS:**



- **P12, P23, P55** – These single-speed pumps are for use with single-acting cylinders.
- **P19/P19L, P59/P59L, P59F, P157, P159, P300, P460** – These two-speed pumps are used with single-acting cylinders. The two-speed feature provides high oil volume for fast cylinder piston approach to the work, then the pump automatically shifts to the high pressure stage. This reduces the number of pump handle strokes required.
- **P157D, P159D, P300D, P460D** – These two-speed pumps are used with double-acting cylinders.

▶ **AIR / HYDRAULIC PUMPS:**

Used where air is the preferred energy source or where electricity is not available. Ideal for use in petrochemical, mining or other flammable or explosive environments.



- **PA6 Series** – These single-speed pumps drive single or double-acting cylinders.
- **PA9 Series** – These new single-speed pumps drive single-acting cylinders and are ideal for powering portable hydraulic tools.
- **PA50 Series** – These single-speed pumps drive single or double-acting low pressure (3,200 psi) cylinders.
- **PA60** – This two-speed pump is equipped with a manifold to operate multiple cylinders, and provides a 2-gallon reservoir.
- **PA64** – Similar to PA60, this two-speed pump drives single or double-acting cylinders.
- **PA172 and PA174** – These “economy” two-speed pumps drive single or double-acting cylinders, depending on the model chosen. Provide a low weight-to-output ratio.
- **PA462 and PA464 Series** – These two-speed pumps drive single or double-acting cylinders, depending on the model selected. They offer high speed cylinder piston advance.
- **PA554** – This two-speed pump drives single or double-acting cylinders, delivering a high volume of oil.

▶ **ELECTRIC / HYDRAULIC PUMPS:**

All of the following pumps are two-speed models, and can be used to drive single or double-acting cylinders.



- **PE/PB10 Series “Quarter Horse” Series** – These pumps feature a 1/4 hp electric motor. A battery-powered version is available. Having a low noise level and weighing just 20 lbs. They are ideal for powering portable hydraulic spreaders, nut splitters, pipe flange spreaders and other tools.
- **PE17 Series** – CSA rated for intermittent duty, these feature a 1/2 hp, single-phase induction motor with a low noise level (67-81 dBA). Smaller generators and low amperage circuits can be used as a power source.
- **PE46 Series** – Powered by a 1-1/2 hp, single-phase induction motor, operates at a moderate noise level of 77-81 dBA. CSA rated for intermittent duty.
- **PE18 Series** – CSA rated for intermittent duty, these feature a 1/2 hp, single-phase universal motor with a noise level of 85-90 dBA. Provide high-performance at a low price. Has low amperage draw.
- **PE30 Series** – Equipped with a 1 hp, single-phase permanent magnet motor, have a noise level of only 82-87 dBA. CSA rated for intermittent duty, and requires a relatively low voltage. Ideal for use in general construction applications. Roll cage/handle protects the motor and controls.
- **PE55 and PED25 Series** – Equipped with a 1-1/8 hp, single-phase universal motor, have a 90-95 dBA noise level. Offer the best weight to performance ratio of any Power Team electric/hydraulic pump. CSA rated for intermittent duty. The PED25 versions are “dual flow” pumps which deliver the same low and high pressures to both valves, and have a noise level of 80-85 dBA. They have a 1-1/2 hp induction motor.



▶ **ELECTRIC / HYDRAULIC PUMPS: (CONT.)**



- **PE60 Series** – These Vanguard® Supreme® pumps provide trouble-free service in the most severe working environments. Powered by a 1-1/8 hp, single-phase motor, has a moderate noise level of 80-85 dBA. Starts under load even at the reduced voltages encountered on construction sites. High-output pumps, ideal for use with post-tensioning/pre-stressing jacks and other high-pressure hydraulic tools.
- **“Custom-Built” Pumps** – Power Team offers you “assemble to order” electric/hydraulic pumps to suit unique applications. You can choose from pre-engineered, off-the-shelf components to customize your pump.
- **PE21 Series** – Ideal for heavy-duty, extended-cycle applications. Powered by a 1 hp, single-phase motor, pump operates at a very low noise level of 70 dBA. Pump automatically shuts down in the event of a power failure. CSA rated for intermittent duty.
- **“Quiet” Pumps** – Our PQ60 and PQ120 series operate at a very low noise level of between 73-78 dBA. The PQ60 has a 2 hp (single-phase) motor; the PQ120 has a 3 hp (three-phase) motor. These pumps are designed for heavy-duty, extended cycle operations. CSA rated for intermittent duty.
- **PE400 Series** – High-flow units deliver a large volume of high pressure oil for heavy construction and maintenance operations employing high tonnage cylinders. The PE400 is powered by a 10 hp, three-phase motor. Low noise rating of 73-80 dBA.

▶ **GASOLINE-DRIVEN HYDRAULIC PUMPS:**

These two-speed pumps are ideal for use in remote applications, such as construction sites. May be used with single or double-acting cylinders.



- **PG30 Series** – Powered by a 2-cycle, 2 hp Honda engine, these have an integral, protective “roll cage” and adequate reservoir capacity for cylinders up to 100 tons capacity or more. Readily portable, and popular in the railroad, rescue and construction markets.
- **PG55 Series** – With a 4-cycle, 4 hp Briggs & Stratton engine, this pump is based on our popular Vanguard® Series hydraulic system. It has a generous five gallon reservoir capacity.
- **PG120 Series** – Powered by a 4-cycle, 5.5 hp Honda engine. Has a five gallon reservoir, and is capable of handling multiple-cylinder lifting tasks. Ideal for the structure moving, pier setting, bridge lifting and concrete contracting industries.
- **PG4004** – Featuring a 4-cycle, 18 hp Honda engine, this unit has a big 20 gallon reservoir. Rugged steel “roll cage” has a hook on top and swivel casters for ease of mobility. Popular for concrete stressing applications.

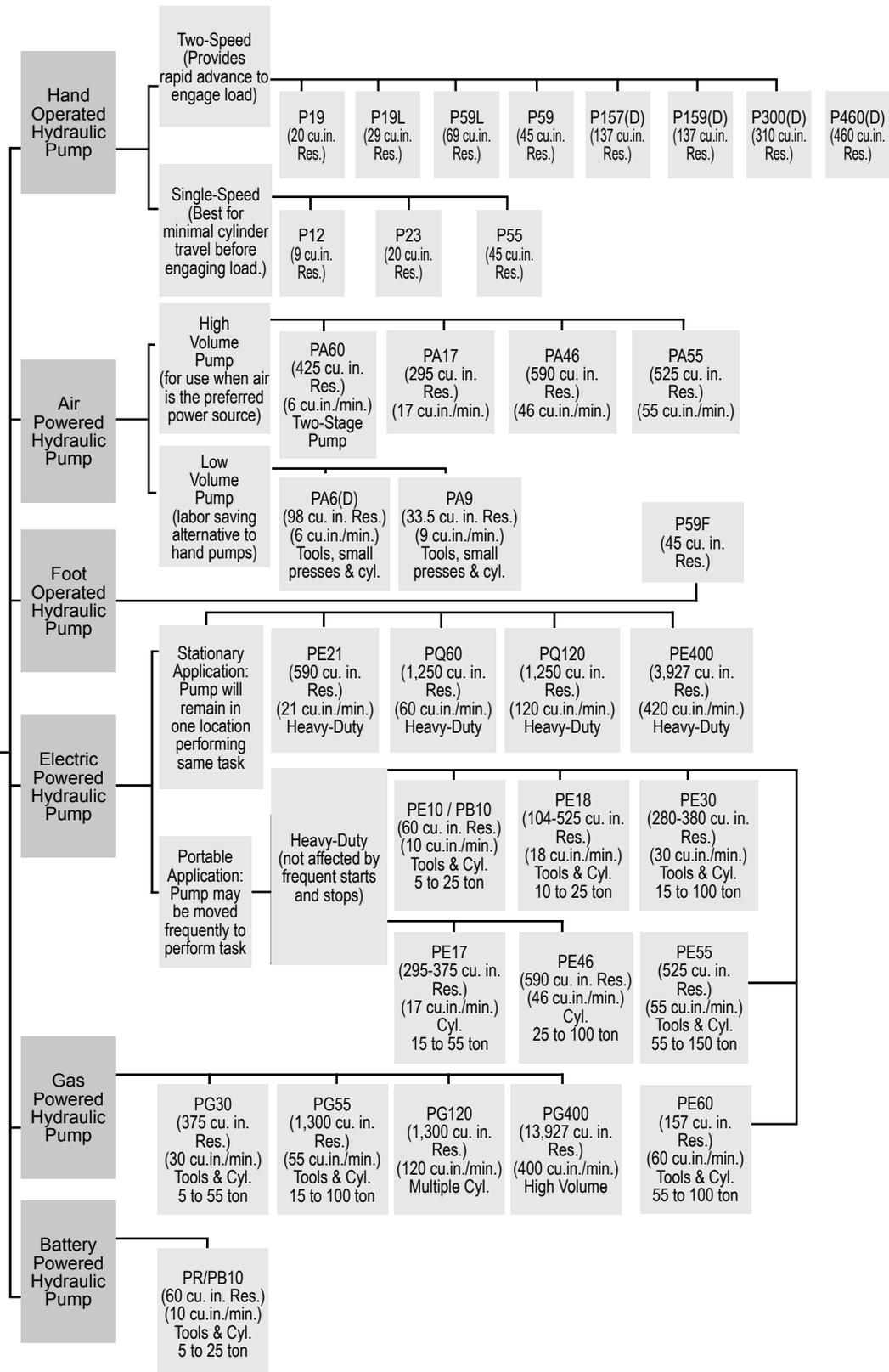
▶ **HYDRAULIC INTENSIFIER:**



- **HB Series** – Turns low pressure hydraulic pumps into high pressure power sources to operate single or double-acting cylinders and tools such as crimper’s, spreaders, cutters, etc. Compact and portable for use inside a utility vehicle aerial bucket or stowing in a vehicle.



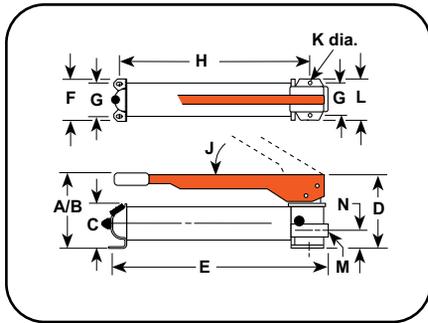
**HYDRAULIC
PUMP
OPTIONS**



Model Shown:

P55, P12, P23

Pumps



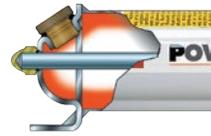
Features

STEEL HAND PUMPS BEST SUITED FOR MRO APPLICATIONS.

- All metal construction won't burn through in welding environments.
- Formed metal handle provides rigidity, and reduces operator fatigue with grip.
- Convenient fill port enables pumps to be filled in a horizontal or vertical position, excluding P12.
- Fill cap seal acts as safety valve preventing over-pressurizing of reservoir.
- Large valve knob gives added control for slowly metering loads down.



Pump Protection System



Power Team hand pumps, with the angled fill port, have a built in "relief valve" protection system. This system is designed to protect over-pressurization of the reservoir from sudden back pressure. This system also works as a seal to prevent oil leaks only fill to bottom of threads.



Foot Pump Conversion Kit



For Use With:	Kit Order No.	Wt. (lbs.)
P55, P59	FK59	6.0

Technical Dimensions

Order No.	A (in.)	B (in.)	C (in.)	D (in.)	E (in.)	F (in.)	G (in.)	H (in.)	J (deg.)	K (in.)	L (in.)	M (in.)	N (in.)
P12	4.00	13.00	2.06	4.00	13.50	3.38	2.19	11.50	45°	0.19	3.38	3/8 NPTF	1.13
P19	5.50	14.63	2.88	4.56	13.69	4.00	3.25	11.06	53°	0.31	4.00	3/8 NPTF	1.41
P23*	6.25	13.00	3.50	5.56	13.63	4.25	3.25	10.31	38°	0.31	4.75	3/8 NPTF	1.63
P55	6.50	21.00	3.50	5.56	23.00	4.25	3.25	19.75	38°	0.31	4.75	3/8 NPTF	1.63
P59	7.00	21.00	3.50	5.00	23.00	4.25	3.25	19.75	38°	0.31	4.75	3/8 NPTF	1.63
P59F	3.50	16.75	3.50	6.00	23.25	4.25	3.25	20.25	—	0.31	4.50	3/8 NPTF	1.69

*The P23 pump maximum pressure is 3000 psi only.

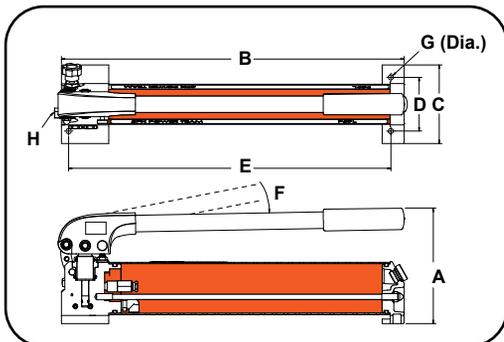
For Use With	Speed	Order No.	Volume per Stroke		Max. Pressure		Handle Effort (lbs.)	Reservoir		Oil Port (in.)	Prod. Wt. (lbs.)
			LP	HP	LP	HP		Oil Cap.	Usable Oil Cap.		
			(cu. in.)	(cu. in.)	(psi)	(psi)		(cu. in.)	(cu. in.)		
Single-Acting Cylinders	1	P12	—	0.069	—	10,000	75	12.00	9.00	3/8 NPTF	5.70
	2	P19	0.305	0.076	325	10,000	99	24.40	20.00	3/8 NPTF	6.60
	1	P23	—	0.160	—	3,000	70	23.80	20.30	3/8 NPTF	12.00
	1	P55	—	0.160	—	10,000	145	55.00	45.00	3/8 NPTF	15.80
	2	P59	0.662	0.160	325	10,000	145	55.00	45.00	3/8 NPTF	17.20
	2	P59F	0.550	0.130	325	10,000	120	55.00	45.00	3/8 NPTF	14.00

LP = Low Pressure

HP = High Pressure

Model Shown:

P19L, P59L, P59L-1500, P59L-1500G



▶ Technical Dimensions

Order No.	A	B	C	D	E	F	G	H
	(in.)	(in.)	(in.)	(in.)	(in.)	(deg.)	(in.)	(in.)
P19L	5.50	13.69	4.13	3.25	11.06	40°	5/16	3/8 NPTF
P59L	7.00	21.00	5.00	3.25	19.75	50°	5/16	3/8 NPTF
P59L-1500	7.17	21.91	5.47	3.25	19.75	47°	5/16	9/16-18 UNF-2B **
P59L-1500G*	7.17	21.91	5.47	3.25	19.75	47°	5/16	9/16-18 UNF-2B **

* Overall length, with the skid plate, is 28.30 in. (718.8 mm.).

** High pressure 60° cone port.

▶ Ordering Information

For Use With	Speed	Order No.	Volume per Stroke		Max. Pressure		Handle Effort	Reservoir		Oil Port	Prod. Wt.
			LP	HP	LP	HP		Oil Cap.	Usable Oil Cap.		
			(cu. in)	(cu. in)	(psi)	(psi)		(cu. in.)	(cu. in.)		
Single-Acting Cylinders	2	P19L	0.250	0.050	850	10,000	78	29.00	27.00	3/8 NPTF	5.10
	2	P59L	0.720	0.150	850	10,000	104	69.00	66.00	3/8 NPTF	8.90
	2	P59L-1500	0.68	0.05	300	21,750	72	67.1	44.5	3/4 - 16 UNF	10.4
	2	P59L-1500G*	0.68	0.05	300	21,750	72	67.1	44.5	3/4 - 16 UNF	14.4

* Equipped with a skid plate and a digital gauge.

LP = Low Pressure

HP = High Pressure

⚠ CAUTION: P59L-1500 pumps are not recommended for use with 10,000 psi tools.

▶ Features

PUMP AUTOMATICALLY SHIFTS INTO THE HIGH PRESSURE LIFT STAGE UPON CONTACT WITH THE LOAD.

- Two-speed reduces handle strokes so you work faster and easier.
- More usable oil volume allows for use with larger or longer stroke cylinders.
- True unloading valve provides more efficiency and lower handle force.
- Link design reduces handle effort by 40%.
- Durable aluminum reservoir, manifold, and end cap.
- Ergonomic non-slip handle grip provides more comfort.
- Spring loaded handle lock incorporated into handle.
- Aluminum design reduces weight.

▶ **The P59L hand pump is able to quickly advance the cylinder to the load with it's two speed operation.**



Model Shown:

P300, P157, P159D, P460

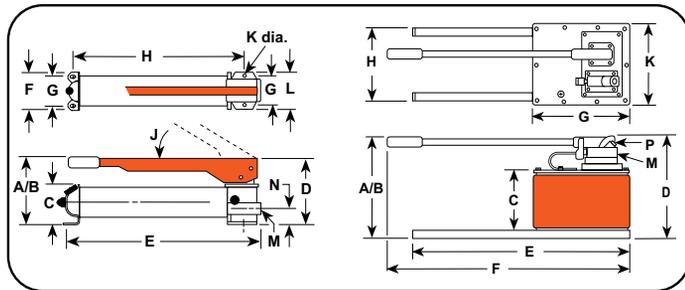
Pumps



Features

HEAVY-DUTY STEEL HAND PUMPS HOLD UP TO THE MOST DEMANDING APPLICATIONS.

- Rugged all metal construction for strength and durability that won't burn through in welding environments.
- Heavy-duty, formed metal handle provides rigidity, and reduces operator fatigue with grip.
- Convenient oil fill ports.
- Fill cap seal acts as safety valve to prevent over-pressurizing of reservoir.
- Relief valve inboard of check valve prevents loads from drifting down.
- Large valve knob gives added control for slowly metering loads down.



Foot Pump Conversion Kit



For Use With:	Kit Order No.	Wt. (lbs.)
P157, P159, P300, P300D	FK159B	6.00

Technical Dimensions

Order No.	A	B	C	D	E	F	G	H	J	K	L	M	N	P
	(in.)	(deg.)	(in.)	(in.)	(in.)	(in.)	(in.)							
P157 / P159	7.75	20.50	4.88	6.88	22.75	3.88	3.00	19.75	39	0.31	3.75	3/8 NPTF	2.25	—
P300	8.25	21.00	4.50	6.88	22.63	8.50	7.50	20.72	39	0.31	3.75	3/8 NPTF	2.25	—
P460	11.13	31.00	6.75	11.38	24.00	29.25	11.00	9.00	80	9.50	—	3/8 NPTF	—	1/4 NPTF

Ordering Information

For Use With	Speed	Order No.	Volume per Stroke		Max. Pressure		Handle Effort	Reservoir		Oil Port	Prod. Wt.
			LP	HP	LP	HP		Oil Cap.	Usable Oil Cap.		
			(cu. in.)	(cu. in.)	(psi)	(psi)		(cu. in.)	(cu. in.)		
Single-Acting Cylinders	2	P157	0.65	0.160	1,400	10,000	140	152	137	3/8 NPTF	26.70
	2	P159	2.60	0.160	325	10,000	140	152	137	3/8 NPTF	26.20
	2	P300	2.60	0.160	325	10,000	140	1.5 gal.	310	3/8 NPTF	55.30
	2	P460	7.35	0.294	325	10,000	90	2.5 gal.	460	3/8 NPTF	54.90
Double-Acting Cylinders*	2	P157D	0.65	0.160	1,400	10,000	140	152	137	3/8 NPTF	28.80
	2	P159D	2.60	0.160	325	10,000	140	152	137	3/8 NPTF	27.90
	2	P300D	2.60	0.160	325	10,000	140	1.5 gal.	310	3/8 NPTF	57.00
	2	P460D	7.35	0.294	325	10,000	90	2.5 gal.	460	3/8 NPTF	57.90

LP = Low Pressure

HP = High Pressure

* Pump includes 4-Way Valve

Model Shown:
RPS1006, RPS203H



Features

PRECISION-MATCHED CYLINDER AND PUMP SET FOR WIDE RANGE OF APPLICATIONS.

- Four styles of cylinders to choose from.
- Sets feature single or two-speed hydraulic hand pumps.
- Cylinders of various tonnages with long, medium or short stroke.
- Includes necessary fittings, couplers and 6 foot hose.

Pumps



OPTIONAL: STORAGE BOX



Storage box for hydraulic cylinder and pump sets. Rugged industrial strength material, strong as steel, never needs painting, won't rust, dent or chip. Weatherproof lid is self sealing and lockable. Molded-in handles, water-tight, one piece bottom and side construction. Strong enough to stand on. Note: Actual product may differ from photo.

Order No.	Dimensions	Wt. (lbs.)
350722	35" L x 14" H x 13.5" W	23.00

Ordering Information

Style of Cylinder	Cyl. Cap.	Stroke	Order No.	Re-tracted Height	Handle Strokes Required to Fully Extend Cylinders	Cylinder No.	Pump No.	Hose No.	Coupler No.	Pump Speed	Prod. Wt.
	(tons.)	(in.)		(in.)							(lbs.)
"C" Series	5	5.25	RPS55	8.50	75	C55C	P12	9756	9798	Single	12.00
	10	2.13	RPS102**	4.75	32	C102C	P55	9756	9798	Single	26.00
	10	6.13	RPS106**	9.75	93	C106C	P55	9756	9798	Single	32.10
	10	10.13	RPS1010**	13.75	154	C1010C	P55	9756	9798	Single	35.60
	15	4.13	RPS154**	7.88	81	C154C	P55	9756	9798	Single	29.00
	15	6.13	RPS156**	10.69	118	C156C	P55	9756	9798	Single	34.00
	25	6.25	RPS256**	10.75	219	C256C	P55	9756	9798	Single	42.70
	25	14.25	RPS2514**	18.75	285*	C2514C	P159	9756	9798	Two	62.70
	55	6.25	RPS556**	11.13	268*	C556C	P159	9756	9798	Two	82.70
	100	6.63	RPS1006	13.25	428*	C1006C	P460	9756	9798	Two	128.70
"Shorty"	30	2.44	RPS302**	4.63	61*	RSS302	P59	9756	9798	Two	40.00
	50	2.38	RPS552**	5.00	89*	RSS502	P59	9756	9798	Two	50.00
	100	2.25	RPS1002**	5.50	172*	RSS1002	P59	9756	9798	Two	81.00
"Center-Hole"	20	3.00	RPS203H**	6.06	80	RH203	P55	9756	9798	Single	40.50
Alum.	55	6.13	RPS556A**	10.75	262*	RA556	P159	9756	9798	Two	47.00

* Based on 50% of the stroke being made at low-pressure and 50% of the strokes at high pressure.

** Add suffix "B" (example: RPS102B, RPS203HB, etc.) to order set with optional storage box shown above.

Model Shown:

PA6, PA6M-1, PA6-2

Pumps



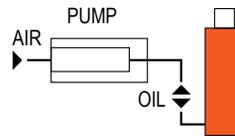
Features

COMPACT, LIGHTWEIGHT AND PORTABLE. SINGLE-SPEED PUMPS DESIGNED TO DRIVE SINGLE-ACTING CYLINDERS.

- The power unit of choice for major manufacturers of auto body, frame straighteners and other shop equipment.
- Operate at 40-100 psi shop air pressure at the pump.
- Quiet operation that is suitable for indoor applications, 85 dBA at 10,000 psi.
- Serviceable pump motor is not a “throw away” providing economical repair.
- Permanently vented reservoir cap.
- Internal relief valve protects circuit components, air inlet filter protects motor.

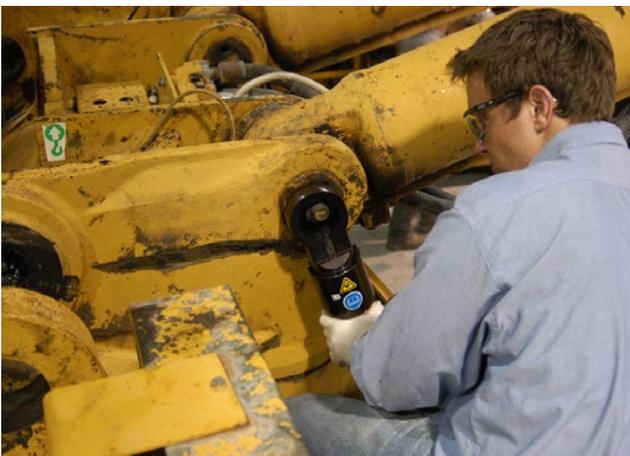


Typical Set-Up

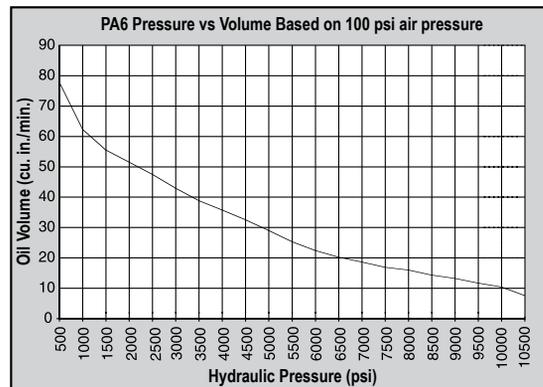


Hook-up for single-acting cylinders

▶ **PA6 is the perfect choice for driving this nut splitter in this heavy truck shop.**



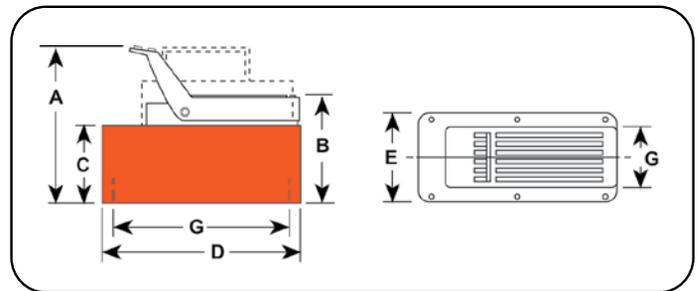
▶ **Performance Specifications**



Two Point Lifting System Example



Pumps



Technical Dimensions

Order No.	A (in.)	B (in.)	C (in.)	D (in.)	E (in.)	G (in.)
PA6	7.75	5.88	4.38	9.50	5.00	4 x 9.00
PA6A	7.75	5.88	4.38	9.50	5.00	4 x 9.00
PA6AM	7.75	5.88	4.38	9.50	5.00	4 x 9.00
PA6M	7.75	5.88	4.38	9.50	5.00	4 x 9.00
PA6R	7.75	5.88	4.38	9.50	5.00	4 x 9.00
PA6RM	7.75	5.88	4.38	9.50	5.00	4 x 9.00
PA6M-1	7.88	6.00	4.38	12.63	7.38	—
PA6-2	10.25	8.00	7.00	11.50	9.50	5 1/8 x 7.13
PA6M-2	10.00	7.75	6.75	11.50	9.50	8 x 10.00

Ordering Information

Description	Order No.	Air Supply Req'd (psi)	Reservoir		Oil Port (in.)	Prod. Wt. (lbs.)
			Oil Cap. (cu. in.)	Usable Oil Cap. (cu. in.)		
Base model pump with high density polyethylene reservoir.	PA6	40-120	105	98	3/8 NPTF	14.00
PA6 pump with externally adjustable relief valve and polyethylene reservoir	PA6A	40-120	105	98	3/8 NPTF	15.00
PA6 pump with externally adjustable relief valve and metal reservoir.	PA6AM	40-120	105	98	3/8 NPTF	17.00
PA6 pump with metal reservoir.	PA6M	40-120	105	98	3/8 NPTF	18.00
PA6 pump with 12 foot remote control and polyethylene reservoir	PA6R	40-120	105	98	3/8 NPTF	20.58
PA6 pump with 12 foot remote control and metal reservoir.	PA6RM	40-120	105	98	3/8 NPTF	21.58
PA6 pump with 1 gallon metal reservoir.	PA6M-1	40-120	1 gal.	185	3/8 NPTF	23.70
PA6 pump with 2 gallon high density polyethylene reservoir.	PA6-2	40-120	2 gal.	454	3/8 NPTF	24.50
PA6 pump with 2.5 gallon metal reservoir.	PA6M-2	40-120	2.5 gal.	570	3/8 NPTF	32.10

Model Shown:

PA6D

Pumps



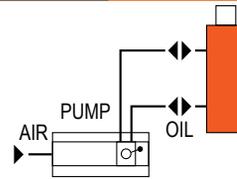
Features

COMPACT, LIGHTWEIGHT AND PORTABLE SINGLE-SPEED PUMP FOR DRIVING DOUBLE-ACTING CYLINDERS.

- Operate at 40-100 psi shop air pressure at the pump.
- Internal relief valve protects circuit components while the air inlet filter protects motor.
- Serviceable pump allows for economical repairs.
- Permanently vented reservoir cap.
- 85 dBA at 10,000 psi for all PA6 pumps.



Typical Set-Up

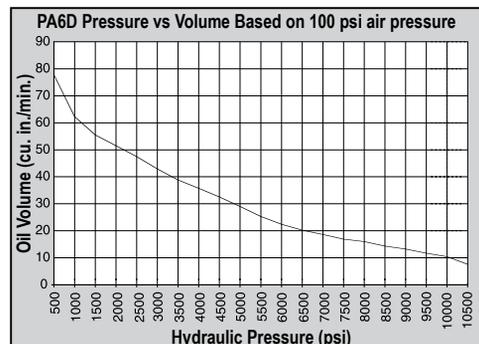


Hook-up for double-acting cylinders

▶ PA6D pump, 9052 analog and 25 ton cylinder used in a test fixture.



Performance Specifications

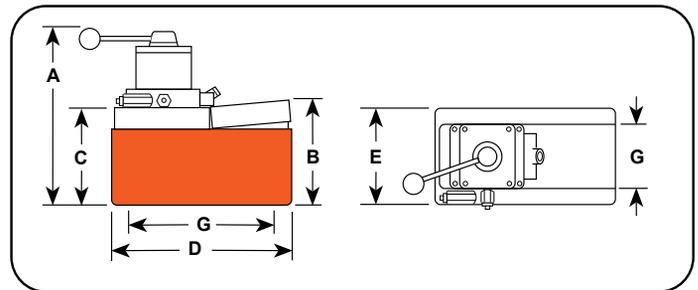


Model Shown:

PA6D2, PA6DM-1



Pumps



► Technical Dimensions

Order No.	A	B	C	D	E	G
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)
PA6D	10.38	5.88	4.38	9.50	5.00	4 x 9.00
PA6DM	10.38	5.88	4.38	9.50	5.00	4 x 9.00
PA6DM-1	11.00	5.75	4.38	12.63	7.38	n/a
PA6D2	12.75	8.00	7.00	11.31	9.25	5 1/8 x 7.13
PA6DM-2	12.50	7.75	6.75	11.50	9.50	8 x 10.00

► Technical Specifications

Description	Order No.	Valve No.	Air Supply Req'd (psi)	Reservoir		Oil Port (in.)	Prod. Wt. (lbs.)
				Oil Cap. (cu. in.)	Usable Oil Cap. (cu. in.)		
Base model pump with high density polyethylene reservoir.	PA6D	9504 3-way/4-way	40-120	105	98	3/8 NPTF	18.40
PA6D pump with metal reservoir.	PA6DM	9504 3-way/4-way	40-120	105	98	3/8 NPTF	20.40
PA6D pump with 1 gallon metal reservoir.	PA6DM-1	9504 3-way/4-way	40-120	1 gal.	185	3/8 NPTF	28.10
PA6D pump with 2 gallon high density polyethylene reservoir.	PA6D2	9504 3-way/4-way	40-120	2 gal.	454	3/8 NPTF	28.60
PA6D pump with 2.5 gallon metal reservoir.	PA6DM-2	9504 3-way/4-way	40-120	2.5 gal.	570	3/8 NPTF	36.20

Model Shown:

PA9 Foot Control, PA9H Hand Control

Pumps



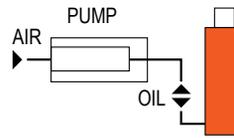
>Features

IDEAL FOR POWERING SINGLE-ACTING CYLINDERS AND PORTABLE HYDRAULIC TOOLS.

- Easier to operate than a hand pump, giving you the speed you need at an affordable price.
- Serviceable pump allows for economical repairs.
- Unique bladder design for all-position operation and storage.
- Operates on 40-120 psi shop air, at 20 cfm.
- Hard-coat anodized aluminum housing.
- Oil filler with integral safety relief minimizes chance of damage to reservoir bladder if overfilling occurs.



Typical Set-Up

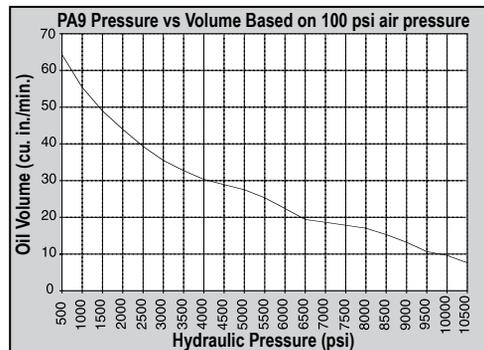


Hook-up for single-acting cylinders

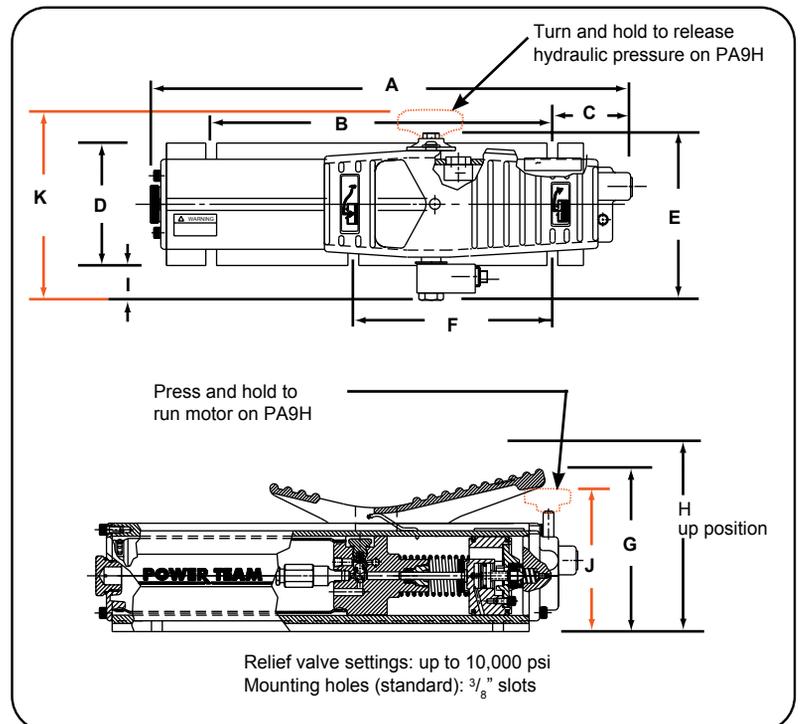
▶ **PA9H Hand Control Pump used in a straightening press.**



▶ **Performance Specifications**



PA9 Foot Control



Technical Dimensions

Order No.	A	B	C	D	E	F	G	H	I	J	K
	(in.)										
PA9	16.94	12.00	2.81	4.25	5.31	7.00	5.83	7.00	1.13	—	—
PA9H	16.94	12.00	2.81	4.25	—	7.00	—	7.00	1.13	4.81	6.69

Ordering Information

For Use With Cyl. Type	Order No.	Air Supply Req'd (psi)	Reservoir		Oil Port (in.)	Max. Pressure Output (psi)	Prod. Wt. (lbs.)
			Oil Cap. (cu. in.)	Usable Oil Cap. (cu. in.)			
Single-Acting	PA9	40-120	35.00	33.50	3/8 NPTF	10,000	15.00
Single-Acting	PA9H	40-120	35.00	33.50	3/8 NPTF	10,000	15.00

Model Shown:

PA64

Pumps



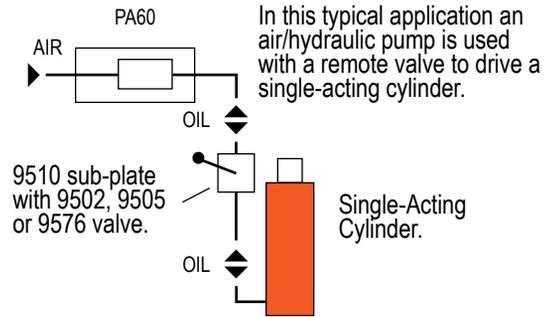
Features

TWO-SPEED PUMP FOR RAPID OIL DELIVERY AT LOW PRESSURE QUICKLY ADVANCES CYLINDER OR TOOL.

- Equipped with air pressure regulator, air filter and lubricator.
- Serviceable air motor for economical repair.
- Internal relief valve protects circuit components.
- Permanently vented reservoir cap.



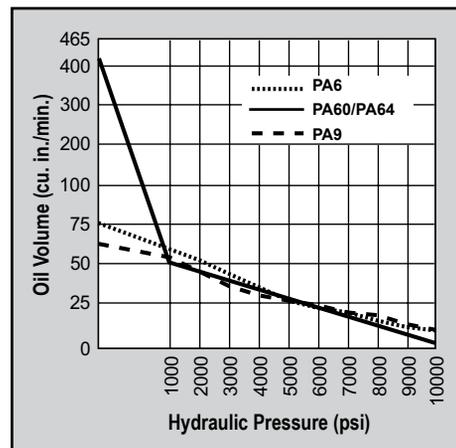
Typical Set-Up



The PA60 used in a work-holding environment



Performance Specifications

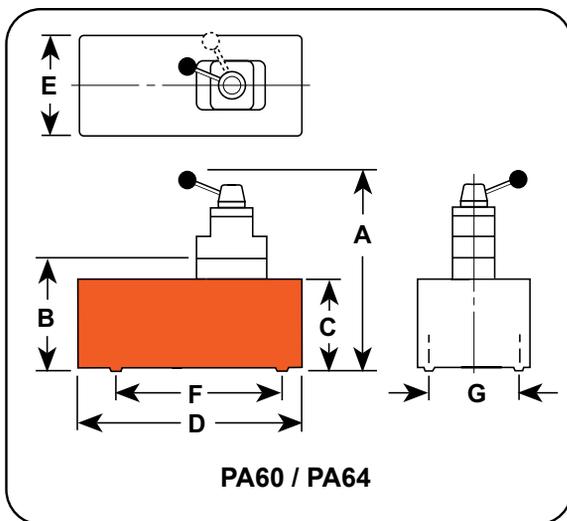


Model Shown:

PA60



Pumps



► Technical Dimensions

Order No.	A	B	C	D	E	F	G	Max. Pressure Output (psi)	Oil Del. (cu. in./min. @) *				
									0	100	1,000	5,000	10,000
									(psi)	(psi)	(psi)	(psi)	(psi)
PA60	—	9.44	8.13	14.25	9.63	7.13	5.13	10,000	360	350	50	12	6
PA64	14.25	—	8.13	14.25	9.63	7.13	5.13	10,000	390	350	50	12	6

* Typical delivery. Actual flow will vary with field conditions.

► Technical Specifications

Description	Order No.	Valve No.	Valve Function	Air Supply Req'd (psi)	Reservoir		Oil Port (in.)	Prod. Wt. (lbs.)
					Oil Cap. (cu. in.)	Usable Oil Cap. (cu. in.)		
For use with remote valves.	PA60	9626 Manifold	—	40-120	2.00	425.00	3/8 NPTF	54.00
For use with single or double-acting cylinders	PA64	9507 3/4-Way	Advanced Hold Return	40-120	2.00	425.00	3/8 NPTF	56.00

Model Shown:

PA50D, PA50M, PA50R2

Pumps



▶ The PA50 used in a work-holding environment

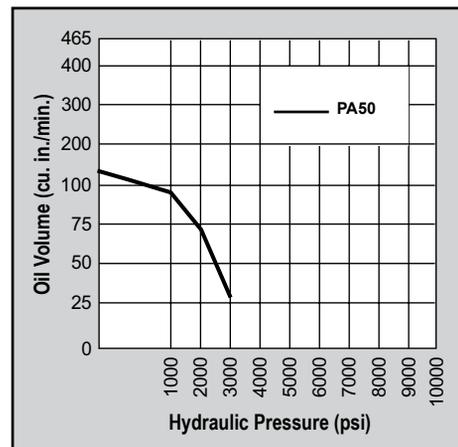


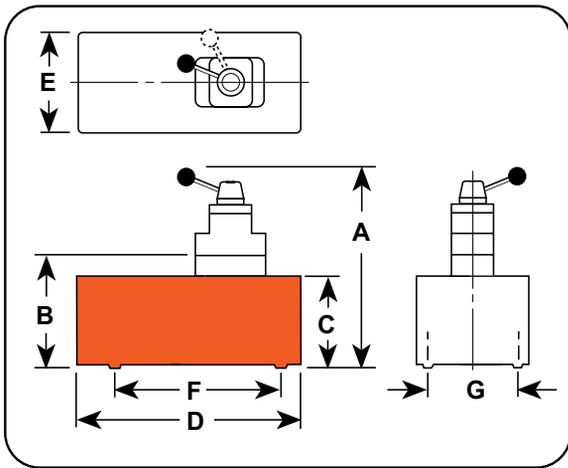
▶ Features

SINGLE-SPEED, LOW PRESSURE (3,200 PSI) OUTPUT PUMPS.

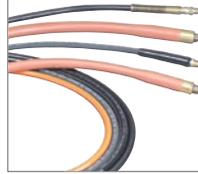
- Serviceable air motor for economical repair.
- Air inlet filter protects air motor.
- Filter in outlet port protects against contaminated systems.
- Assorted reservoirs to suit your application's requirements.

▶ Performance Specifications





Hydraulic Hoses



Heavy-duty and thermo plastic hydraulic hoses to meet your requirements and safety factor.

Refer to the accessories section for details.



Analog Gauges



Improve your system visibility and safety by adding an inline hydraulic gauge to your circuit.

9440 (2.5 in.), 9052 (4 in.), and 9089 (6 in.)

Technical Dimensions

Order No.	A	B	C	D	E	F	G	Max. Pressure Output (psi)	Oil Del. (cu. in./min. @) *			
									0	100	1,000	3,200
									(psi)	(psi)	(psi)	(psi)
PA50, PA50R	7.75 (in.)	5.88 (in.)	4.38 (in.)	9.50 (in.)	5.00 (in.)	—	4 x 9.00 (in.)	3,200	128	110	88	28
PA50R2	10.25 (in.)	8.00 (in.)	7.00 (in.)	11.50 (in.)	9.50 (in.)	—	5 1/8 x 7.13 (in.)	3,200	128	110	88	28
PA50D	10.38 (in.)	5.88 (in.)	4.38 (in.)	9.50 (in.)	5.00 (in.)	9.00 (in.)	4.00 (in.)	3,200	128	110	88	28

* Typical delivery. Actual flow will vary with field conditions.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve No.	Air Supply Req'd (psi)	Reservoir		Oil Port (in.)	Prod. Wt. (lbs.)
					Oil Cap. (cu. in.)	Usable Oil Cap. (cu. in.)		
Single-Acting	Base model pump with high density polyethylene reservoir.	PA50	—	40-120	105	98	3/8 NPTF	14.20
Single-Acting	PA50 pump with 12 foot remote control and polyethylene reservoir.	PA50R	—	40-120	105	98	3/8 NPTF	18.50
Single-Acting	PA50R with 2 gallon polyethylene reservoir.	PA50R2	—	40-120	2 gal.	454	3/8 NPTF	28.50
Single and Double-Acting	PA50 pump with valve and polyethylene reservoir.	PA50D	9504 3-way / 4-way	40-120	105	98	3/8 NPTF	18.40

Notes: Air inlet port 1/4" NPTF. Requires 20 cfm at 100 psi shop air pressure at the pump to achieve 3,200 psi.

Model Shown:

PA172, PA174

Pumps



Features

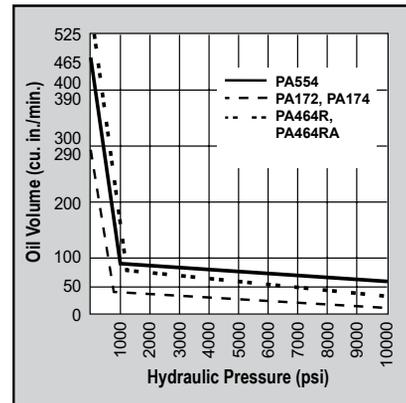
ROTARY-STYLE AIR MOTOR. USE WHERE AIR IS THE PREFERRED SOURCE OF ENERGY.

- Two-speed operation for high speed cylinder advance.
- Durable two gallon thermoplastic reservoir. (Metal reservoir conversion kits are available.)
- Air motor capable of starting under full load.

The PA17 used with a flange spreader

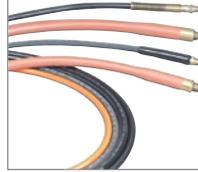


Performance Specifications





Hydraulic Hoses



Heavy-duty and thermo plastic hydraulic hoses to meet your requirements and safety factor.

Refer to the accessories section for details.



Hydraulic Fluids



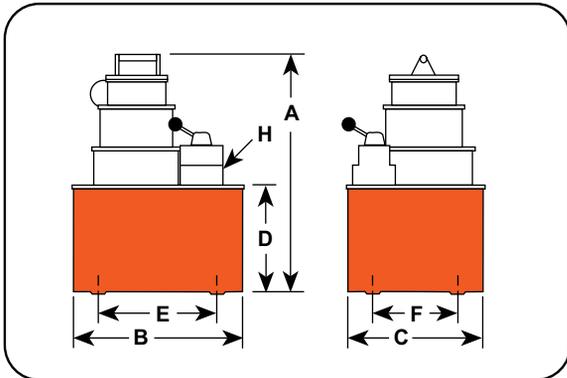
For dependable performance of all your hydraulic pumps and cylinders. Power Team specialty blended oils contains foam suppressant additives and has a high viscosity index. Refer to the Accessories section for complete details



Learn More - About Hydraulic Safety Insight



Looking for great safety suggestions? Visit our Resource Section to get a better understanding of hydraulic and mechanical safety insights on what to look for when working around hydraulics



Technical Dimensions

Order No.	A	B	C	D	E	F	H	Max. Pressure Output	Oil Del. (cu. in./min. @) *				
									0	100	1,000	5,000	10,000
									(psi)	(psi)	(psi)	(psi)	(psi)
PA172	14.13	11.38	9.25	7.00	7.13	5.13	3/8 NPTF	10,000	290	240	24	23	17
PA174	14.13	11.38	9.25	7.00	7.13	5.13	3/8 NPTF	10,000	290	240	24	23	17

* Typical delivery. Actual flow will vary with field conditions.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve No.	Valve Function	Air Supply Req'd (psi)	Reservoir		Prod. Wt. (lbs.)
						Oil Cap. (cu. in.)	Usable Oil Cap. (cu. in.)	
Single-Acting	Base model pump with 2 gallon thermoplastic reservoir.	PA172	9517, 2-way	Advance Return*	40-120	2	295	40.00
Single and Double-Acting	PA172 pump with 2 gallon thermoplastic reservoir, 9500 valve for use with single or double-acting cylinders	PA174	9500, 4-way	Advance Hold Return*	40-120	2	295	41.00

* Holds pressure in advance position when valve motor is shut-off or in return position with motor running. Pump will build pressure when motor is shut-off and oil returns to reservoir.

Notes: Requires 40 cfm at 100 psi shop air pressure at the pump. 85/90 dBA at 10,000 psi.

Model Shown:

PA462, PA464R, PA554

Pumps



Features

ROTARY-STYLE AIR MOTOR. USE WHERE AIR IS THE PREFERRED SOURCE OF ENERGY.

- 3 hp motor starting under full load.
- Two-speed operation for rapid cylinder advance.
- Models available with full remote control over advance and return, (except PA554).
- Tandem center valve holds the load when pump is shut-off.



Torque Wrench Pumps

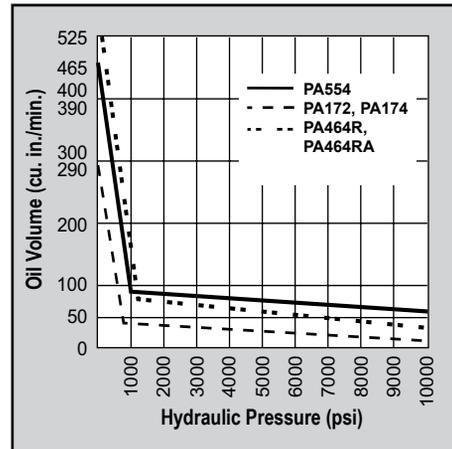


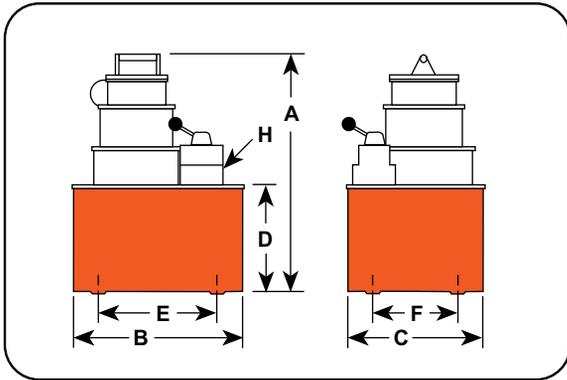
For Torque Wrench Pump Configurations, refer to the Tools Section.

▶ **PA554 pump and RH2008 Center Hole cylinder used to tension cables.**



▶ **Performance Specifications**





Analog Gauges



Improve your system visibility and safety by adding an inline hydraulic gauge to your circuit.

9440 (2.5 in.), 9052 (4 in.), and 9089 (6 in.)

Technical Dimensions

Order No.	A (in.)	B (in.)	C (in.)	D (in.)	E (in.)	F (in.)	H (in.)	Max. Pressure Output (psi)	Oil Del. (cu. in./min. @) *				
									0	100	1,000	5,000	10,000
									(psi)	(psi)	(psi)	(psi)	(psi)
PA462	15.00	11.50	9.50	7.00	10.00	8.00	3/8 NPTF	10,000	465	450	53	51	46
PA464	15.00	11.50	9.50	7.00	10.00	8.00	3/8 NPTF	10,000	465	450	53	51	46
PA464R	15.00	11.50	9.50	7.00	10.00	8.00	3/8 NPTF	10,000	465	450	53	51	46
PA464RA	15.00	11.50	9.50	7.00	10.00	8.00	3/8 NPTF	10,000	465	450	53	51	46
PA554	19.00	11.50	9.50	7.00	10.00	8.00	3/8 NPTF	10,000	465	450	80	70	55

* Typical delivery. Actual flow will vary with field conditions.

Note: Reservoir has four 1/2" - 20 mounting holes.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Number	Valve Function	Air Supply Req'd (psi)	Reservoir		Prod. Wt. (lbs.)
						Oil Cap. (cu. in.)	Usable Oil Cap. (cu. in.)	
Single-Acting	Base model pump with 2.5 gallon steel reservoir.	PA462	9584, 2-way	Advance/ Hold/ Return	40-120	2.5	590	60.00
Single and Double-Acting	PA462 pump with 9500 valve capable of running 2 single-acting cylinders or one double-acting cylinder.	PA464	9500, 4-way	Advance/ Hold/ Return*	40-120	2.5	590	61.00
Single and Double-Acting	PA462 pump with air actuated valve for full remote control over advance and return. Includes 12 ft. remote control.	PA464R†	9594, 4-way	Advance/ Hold/ Return	40-120	2.5	590	78.00
Single and Double-Acting	PA464R pump with automatic dump feature. Includes 25 ft. remote control.	PA464RA**†	9594, 4-way	Advance/ Hold/ Return*	40-120	2.5	590	79.00
Single and Double-Acting	High-performance pump with 2.5 gallon steel reservoir.	PA554	9500, 4-way	Advance/ Hold/ Return*	40-120	2.5	525	72.00

* Holds when motor is shut-off and valve is in "advance" position.

Notes: Requires 50 cfm at 80 psi shop air pressure at the pump. 85/90 dBA at 10,000 psi.

** Not to be used for lifting.

† The PA464RA has an "automatic dump" feature. Pressure is not held when operator releases "advance" or "return" button. PA464R will "hold" only in the "advance" position with the motor shut-off.

Model Shown:

PUA70U, PMA190U

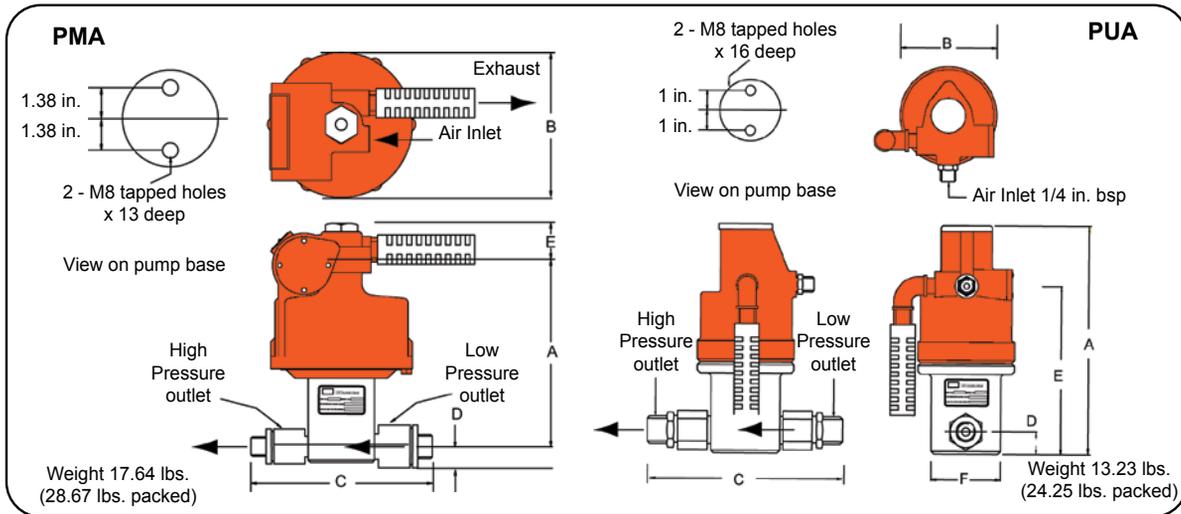
Pumps



>Features

PROVIDES INFINITELY VARIABLE CAPACITY AND DISCHARGE PRESSURE

- Suitable for continuous and start/stop applications.
- Pumps oil, water, and other fluids.
- Stainless steel pump and check valves standard.
- Maintains pressure with minimal power consumption (Non-load holding).
- Quiet operation
- Simple to install and maintain with a compact, rugged design.
- Only 15 psi air pressure required to start pump.
- Requires flooded inlet. vertical mount.
- Can operate on gases other than air.



Technical Dimensions

Order No.	RAM/ Dia. (in.)	A (in.)	B (in.)	C (in.)	D (in.)	E (in.)	F (in.)
PUA26U	1.25	9.17	4.02	6.61	0.87	6.69	2.87
PUA70U	0.75	8.74	4.02	6.61	0.87	6.22	2.87
PUA157U	0.50	8.74	4.02	6.61	0.87	6.22	2.87
PUA275U	0.38	8.74	4.02	6.61	0.87	6.22	2.87
PUA430U	0.31	8.74	4.02	6.61	0.87	6.22	2.87
PUA655U	0.25	8.74	4.02	6.61	0.87	6.22	2.87
PUA982U	0.20	8.74	4.02	6.61	0.87	6.22	2.87
PMA27U	3.00	8.66	7.01	9.06	1.50	1.89	-
PMA60U	2.00	8.27	7.01	9.06	1.50	1.89	-
PMA90U	1.63	8.27	7.01	9.06	1.50	1.89	-

Order No.	RAM/ Dia. (in.)	A (in.)	B (in.)	C (in.)	D (in.)	E (in.)	F (in.)
PMA130U	1.38	7.99	7.01	7.68	0.87	1.89	-
PMA190U	1.13	7.99	7.01	7.68	0.87	1.89	-
PMA240U	1.00	7.99	7.01	7.68	0.87	1.89	-
PMA370U	0.81	7.99	7.01	7.01	0.87	1.89	-
PMA520U	0.69	7.99	7.01	7.01	0.87	1.89	-
PMA770U	0.56	7.99	7.01	7.01	0.87	1.89	-
PMA980U	0.50	7.99	7.01	7.01	0.87	1.89	-
PMA1740U	0.38	7.99	7.01	10.08	0.87	1.89	-
PMA2410U	0.31	7.99	7.01	10.08	0.87	1.89	-

Ordering Information

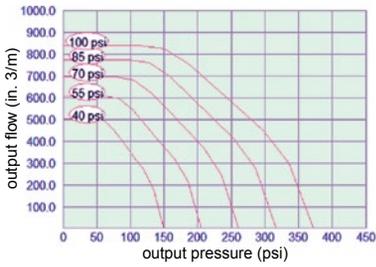
NPT Fittings	Ratio	Outlet Pres.	Outlet Per Cycle	Max. Flow at 0 Press.	Inlet	Outlet
	1:	(psi)	(cu. in.)	(cu. in./min.)	(NPT)	(NPT)
PUA26U	4.3	380	1.680	850	1/2" NPT	1/2" NPT
PUA70U	11.9	1,010	0.607	305	1/2" NPT	1/2" NPT
PUA157U	26.7	2,280	0.270	146	1/2" NPT	1/2" NPT
PUA275U	47.5	3,990	0.151	85	1/2" NPT	1/2" NPT
PUA430U	68.4	6,230	0.105	55	1/2" NPT	1/2" NPT
PUA655U	107.0	9,500	0.670	36	1/2" NPT	1/2" NPT
PUA982U	163.8	14,250	0.044	24	1/2" NPT	1/2" NPT
PMA27U	4.0	390	9.720	2260	1" NPT	3/4" NPT
PMA60U	9.0	870	4.320	1400	1" NPT	3/4" NPT
PMA90U	13.6	1,300	2.850	915	1" NPT	3/4" NPT

NPT Fittings	Ratio	Outlet Pres.	Outlet Per Cycle	Max. Flow at 0 Press.	Inlet	Outlet
	1:	(psi)	(cu. in.)	(cu. in./min.)	(NPT)	(NPT)
PMA130U	19.0	1,880	2.040	670	3/4" NPT	1/2" NPT
PMA190U	28.4	2,750	1.370	455	3/4" NPT	1/2" NPT
PMA240U	36.0	3,480	1.080	354	3/4" NPT	1/2" NPT
PMA370U	54.5	5,360	0.710	230	1/2" NPT	1/2" NPT
PMA520U	76.5	7,540	0.510	170	1/2" NPT	1/2" NPT
PMA770U	113.0	11,160	0.340	110	1/2" NPT	1/2" NPT
PMA980U	145.0	14,210	0.270	91	1/2" NPT	1/2" NPT
PMA1740U	256.0	25,230	0.150	51	1/2" NPT	3/8" HP
PMA2410U	368.0	35,000	0.104	35	1/2" NPT	3/8" HP

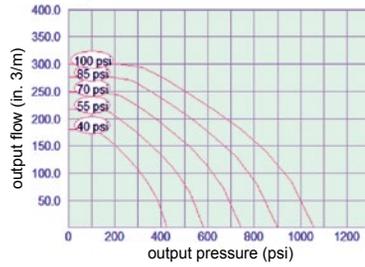
PUA:

Pumps

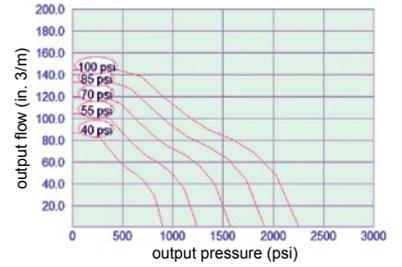
PUA - 4.3:1



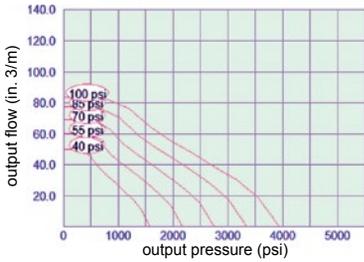
PUA - 11.9:1



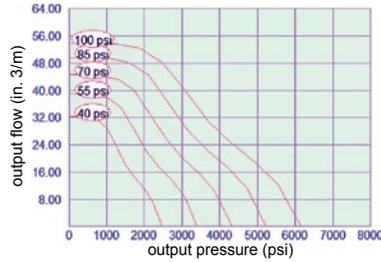
PUA - 26.7:1



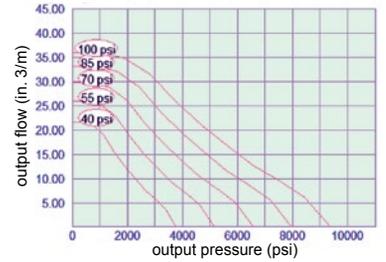
PUA - 47.5:1



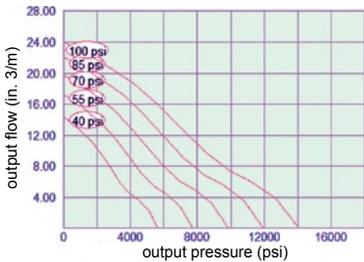
PUA - 68.4:1



PUA - 107:1



PUA - 163.8:1



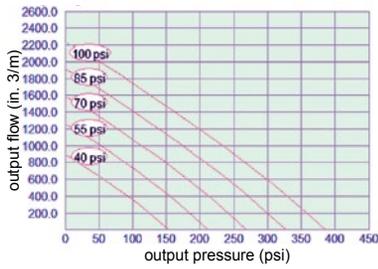
Model Shown:

PUA70U, PMA190U

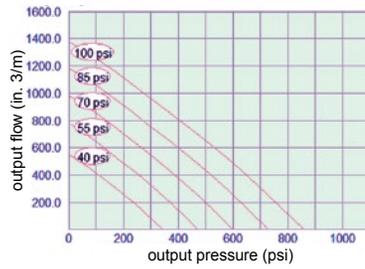


PMA:

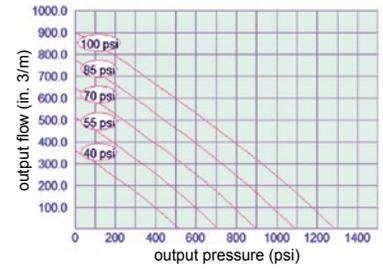
PMA - 4:1



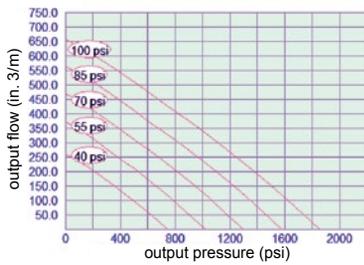
PMA - 9:1



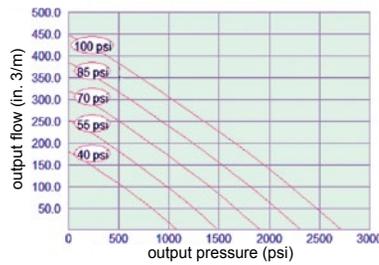
PMA - 13.6:1



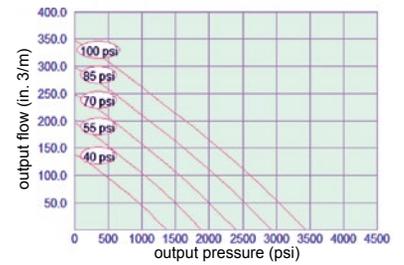
PMA - 19:1



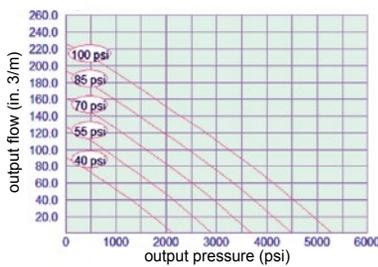
PMA - 28.4:1



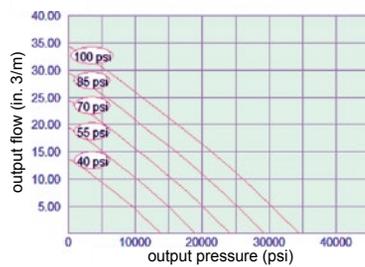
PMA - 36:1



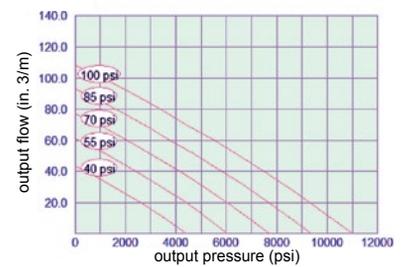
PMA - 54.5:1



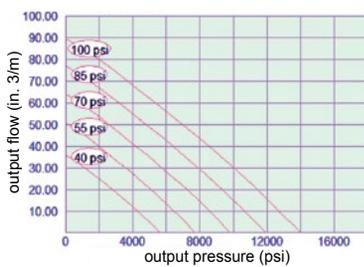
PMA - 76.5:1



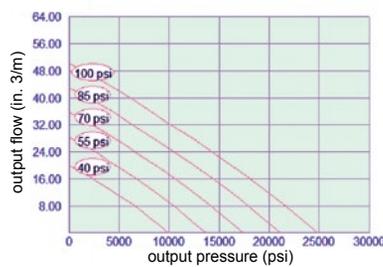
PMA - 113:1



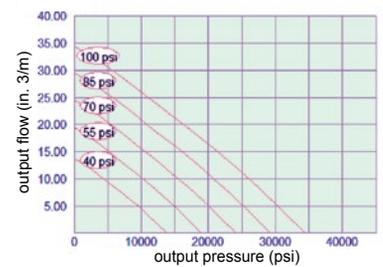
PMA - 145:1



PMA - 256:1



PMA - 368:1



Pumps

Model Shown:

PB102-1, PB102P-1

Pumps



Features

COMPACT, PORTABLE, CORDLESS HYDRAULIC PUMP FOR MRO APPLICATIONS.

- Compact, Li-ion 18VDC, 9.0 Ah battery-powered pump provides extended run-time.
- Two-stage, high-pressure hydraulic pump offers quick tool advancement in the first stage.
- Extremely compact, lightweight with an ergonomic handle grip and transport strap to ease portability.
- Self-contained, rubber bladder reservoir allows pump usage in most positions with an impressive capacity of 70 cu. in. usable.
- Quiet, smooth-running, serviceable brushed 18VDC motor.
- High-impact, fiberglass reinforced shroud protects your investment in the most demanding and harsh applications.
- Interchangeable valve configuration accommodates a vast array of applications.
- CSA rated for intermittent duty, CE compliant.

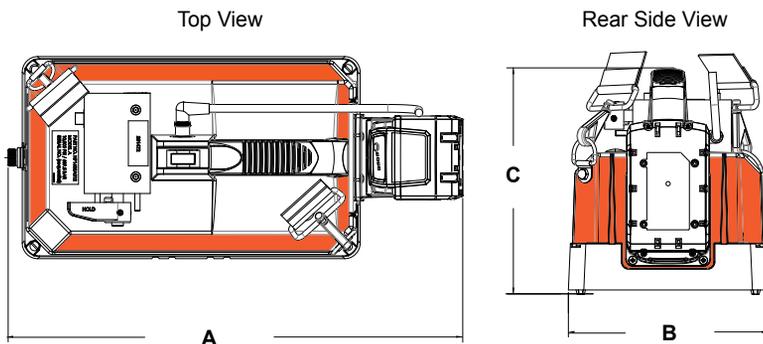
Ordering Information

Order No.	Description	Refer to Note	Tool Type	Valve Type	Valve Function	Remote Control
PB102-0	18VDC Power Pump SA 2-Way Auto-Dump NO Charger	(1)	SA	2-Way Hold/Auto Dump (9561)	Advance/Return	Optional
PB102P-0	18VDC Power Pump SA 2-Way Auto-Dump w/Pendent NO Charger	(1)	SA	2-Way Hold/Auto Dump (9561)	Advance/Return	Included Pendant with 10 ft. cord
PB102R-0	18VDC Power Pump SA 2-Way Auto-Dump Pressure Reg. NO Charger	(1), (3)	SA	2-Way Hold/Auto Dump w/ Pressure Regulator (9561, 9560)	Advance/Return Pressure Adjustment 1-10K	Optional
PB102A-0	18VDC Power Pump SA Auto-Dump NO Charger	(2)	SA	2-Way Auto Dump (9562)	Advance/Return (Auto)	Optional
PB104-0	18VDC Power Pump DA 4-Way NO Charger	(4)	DA	4-Way (9563)	Advance/Hold/Return	Optional
PB102-CP	18VDC Power Pump SA 2-Way Auto-Dump w/Popper	(2), (5)	SA	2-Way Dump w/ Pop Off RV (3001123)	Advance/Auto Return	Optional
PB102-1	18VDC Power Pump SA 2-Way Auto-Dump US Charger	(1)	SA	2-Way Hold/Auto Dump (9561)	Advance/Return	Optional
PB102P-1	18VDC Power Pump SA 2-Way Auto-Dump w/Pendent US Charger	(1)	SA	2-Way Hold/Auto Dump (9561)	Advance/Return	Included, Pendant with 10 ft. cord
PB102R-1	18VDC Power Pump SA 2-Way Auto-Dump Pressure Reg. US Charger	(1), (3)	SA	2-Way Hold/Auto Dump w/Pressure Regulator (9561, 9560)	Advance/Return Pressure Adjustment 1-10K	Optional
PB102A-1	18VDC Power Pump SA Auto-Dump US Charger	(2)	SA	2-Way Auto Dump (9562)	Advance/Return (Auto)	Optional
PB104-1	18VDC Power Pump DA 4-Way US Charger	(4)	DA	4-Way (9563)	Advance/Hold/Return	Optional
PB102-2	18VDC Power Pump SA 2-Way Auto-Dump EU Charger	(1)	SA	2-Way Hold/Auto Dump (9561)	Advance/Return	Optional
PB102P-2	18VDC Power Pump SA 2-Way Auto-Dump w/Pendent EU Charger	(1)	SA	2-Way Hold/Auto Dump (9561)	Advance/Return	Included Pendant with 10 ft. cord
PB102R-2	18VDC Power Pump SA 2-Way Auto-Dump Pressure Reg. EU Charger	(1), (3)	SA	2-Way Hold/Auto Dump w/Pressure Regulator (9561, 9560)	Advance/Return Pressure Adjustment 1-10K	Optional
PB102A-2	18VDC Power Pump SA Auto-Dump EU Charger	(2)	SA	2-Way Auto Dump (9562)	Advance/Return (Auto)	Optional
PB104-2	18VDC Power Pump DA 4-Way EU Charger	(4)	DA	4-Way (9563)	Advance/Hold/Return	Optional

(1) 2-Way Auto Dump Function: Flapper handle in "hold" position will allow the tool to advance and maintain pressure when the motor is shut-off, flapper handle must be switched back to retract and dump pressure. Flapper handle is set to "return" position, power on will advance tool and power-off will retract tool and dump pressure.
 (2) Auto Dump Function: Power on - tool advances, and power-off - tool returns, releasing pressure to tank.

(3) Using the external knob, the pressure regulator valve allows the operator to externally adjust the pressure on demand, ranges from 500 - 10,000 psi.
 (4) Four-way valve direction is controlled by the handle lever. Three position; Advance, hold, retract.
 (5) For crimping applications only. Once full pressure is reached, RV provides audible noise.
 SA = Single-Acting DA = Double-Acting

▶ Technical Dimensions



▶ Hardware Included



Turnkey, 10,000 PSI (690 bar) hydraulic power pump powered by an 18VDC Li-Ion battery, ships with hydraulic oil.



Transport shoulder strap with clips installed on shroud for quick fastening or removal.



One 18VDC Li-Ion 9.0 Ah Battery, additional batteries can be purchased separately.



18VDC battery charger available in 115VAC or 230VAC for certain models, excludes all -0 models

Optional Remotes

These remotes are equipped with connectors to enable the operator to “plug and play” the connection quickly. The wiring is configured to allow the operator to use the power switch on the pump or operate remotely once connected.



Hand Pendant
Order # 3000989



Foot Pendant
Order # 3000975

Pumps

Flow @ Stages (cu. in.)	Usable Oil Capacity (cu. in.)	Battery Included	Charger (w/plug style)	Dimension			Prod. Weight (lbs.)	Order No.
				A Length (in.)	B Width (in.)	C Height (in.)		
1st Stage: 200 @ 200 psi 2nd Stage: 6 @ 10,000 psi	70	(1) One 18VDC Li-Ion 9.0 Ah	No charger is included	17.23	7.56	8.45	24	PB102-0
				17.23	7.56	8.45	26	PB102P-0
				17.23	7.56	9.52	25	PB102R-0
				17.23	7.56	7.56	24	PB102A-0
				17.23	7.56	10.20	25	PB104-0
				17.23	7.56	8.45	25	PB102-CP
1st Stage: 200 @ 200 psi 2nd Stage: 6 @ 10,000 psi	70	(1) One 18VDC Li-Ion 9.0 Ah	(1) One 115VAC M18 Charger (US Plug) 	17.23	7.56	8.45	24	PB102-1
				17.23	7.56	8.45	26	PB102P-1
				17.23	7.56	9.52	25	PB102R-1
				17.23	7.56	7.56	24	PB102A-1
				17.23	7.56	10.20	25	PB104-1
1st Stage: 200 @ 200 psi 2nd Stage: 6 @ 10,000 psi	70	(1) One 18VDC Li-Ion 9.0 Ah	(1) One 230VAC M18 Charger (EU Plug) Europe Only	17.23	7.56	8.45	24	PB102-2
				17.23	7.56	8.45	26	PB102P-2
				17.23	7.56	9.52	25	PB102R-2
				17.23	7.56	7.56	24	PB102A-2
				17.23	7.56	10.20	25	PB104-2

Model Shown:
PE104, PR104

Pumps

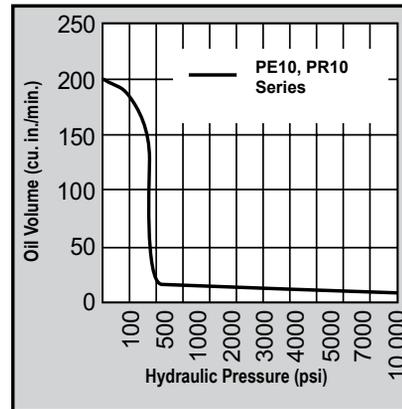
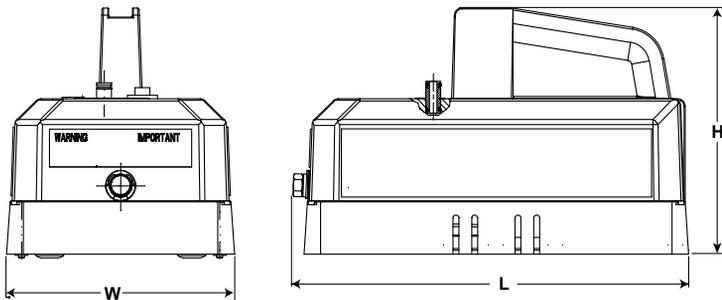


Features

HIGH-PERFORMANCE IN A COMPACT PACKAGE. ELECTRIC AND BATTERY POWERED MODELS FOR POWERING TOOLS AND CYLINDERS UP TO 25 TON.

- Portable power source for hydraulic cylinders and tools.
- Permanent magnet motor starts easily under load, even with reduced voltage conditions.
- Battery-operated models have 8 foot power cord with alligator clips to connect to any 12VDC battery.
- Optional rechargeable battery pack with shoulder strap for maximum portability.
- Pump typically delivers 15 minutes of continuous operation at 10,000 psi on a single battery.
- Pump can be operated in any position.
- 24VDC hand and foot switches available for all AC powered models.
- High-impact housing with flame-retardant construction.
- Base mounting holes for fixed installations.
- CSA rated for intermittent duty.

Performance Specifications



Technical Dimensions

Order No.	Max. Pressure Output (psi)	dBA at Idle and 10,000 (psi)	Oil Del. (cu. in./min. @)		Overall Dimensions			Prod. Wt. with Oil (lbs.)
			0-40	10,000	Length (in.)	Width (in.)	Height (in.)	
			(psi)	(psi)				
PE10 Series	10,000	68-74 *	120	10	13.00	7.75	8.00	20.00
PR10 Series								

* Measured at 3 ft. distance, all sides.

▶ Accessories



BP212VQ – Optional 12VDC battery pack. Includes sealed lead acid battery, 115VAC charger, 4 ft. cord, carrying case and shoulder strap. Wt., 17.7 lbs.

RB12V – Battery only.

BP12INT – Battery with cord and carrying case. Wt., 11.1 lbs.

RC12V – Replacement 4 ft. battery cord only. Wt., 0.5 lbs.

NOTE: PR10 rechargeable model is equipped with 8 ft. cord with alligator clips. Order optional battery pack (No. BP212VQ) or use with any 12VDC battery.

NOTE: Amp draw at 10,000 psi – 6 amp at 115VAC, 3 amp at 230VAC, and 35 amp at 12VDC.



9560 – Pressure regulator. Adjustable from 1,000 to 10,000 psi. All mounting hardware included. Wt., 3.0 lbs.



251660 – Foot switch with 10 ft. cord. Single pole, double throw, 15 amp @ 125-250VAC. Wt., 1.0 lb.

▶ The Quarter Horse pump has a maximum operating pressure of 10,000 psi, which handles a wide variety of hand-held hydraulic tools.



▶ Ordering Information

Order No.	For Use With Cylinder Type	Description	Valve Type	Valve No.	Valve Function	Control Switch	Motor	Reservoir Usable Oil Cap. (cu. in.)
PE102	Single-Acting	1/4 hp motor. Bladder type reservoir, 110VAC power required.	2-Way/ Auto Dump	9561	Advance Return (Auto.)*	Rocker Type off, Momentary on	1/4 hp, 110/115VAC 50/60 Hz, Single-Phase	60
PE102A	Single-Acting	1/4 hp motor. Bladder type reservoir, 110VAC power required, automatic dump valve.	Auto. Dump	9562	Advance Return**	Rocker Type off, Momentary on	1/4 hp, 110/115VAC 50/60 Hz, Single-Phase	60
PE102-220	Single-Acting	1/4 hp motor. Bladder type reservoir, 220VAC power required.	2-Way/ Auto. Dump	9561	Advance Return (Auto.)*	Rocker Type off, Momentary on	1/4 hp, 110/115VAC 50/60 Hz, Single-Phase	60
PE102A-220	Single-Acting	1/4 hp motor. Bladder type reservoir, 220VAC power required, automatic dump valve.	Auto. Dump	9562	Advance Return**	Rocker Type off, Momentary on	1/4 hp, 220/230VAC 50/60 Hz, Single-Phase	60
PR102	Single-Acting	1/4 hp motor. Bladder type reservoir, 12VDC power required.	2-Way/ Auto. Dump	9561	Advance Return (Auto.)*	Rocker Type off, Momentary on	1/4 hp, 12VDC†	60
PR102A	Single-Acting	1/4 hp motor. Bladder type reservoir, 12VDC power required, automatic dump valve.	Auto. Dump	9562	Advance Return**	Rocker Type off, Momentary on	1/4 hp, 12VDC†	60
PE104	Single-Acting, Double-Acting	Base model pump has 4-way valve for operating double-acting systems. 110VAC power required.	4-Way	9563	Advance Hold Return	Rocker Type off, Momentary on	1/4 hp, 110/115VAC 50/60 Hz, Single-Phase	60
PE104-220	Single-Acting, Double-Acting	PE104 pump has 4-way valve for operating double-acting systems. 220VAC power required.	4-Way	9563	Advance Hold Return	Rocker Type off, Momentary on	1/4 hp, 220/230VAC 50/60 Hz, Single-Phase	60
PR104	Single-Acting, Double-Acting	PE104 pump has 4-way valve for operating double-acting systems. 12VDC power required.	4-Way	9563	Advance Hold Return	Rocker Type off, Momentary on	1/4 hp, 12VDC†	60

* Advance position holds pressure with motor shut-off. Return position advances cylinder with motor running and returns cylinder with motor shut-off.

** Cylinder advances with motor running and automatically returns with motor shut-off.
† Comes with an 8 ft. alligator clip cord for 12VDC use.

Model Shown:

PE172, PE172SM, PE174

Pumps



Features

FOR MAINTENANCE AND CONSTRUCTION APPLICATIONS.

- For use with single or double-acting cylinders at operating pressure up to 10,000 psi.
- Equipped with 1/2 hp, 3,450 rpm, single-phase, thermal protected induction motor; 10 ft. remote control cord (PE172S has 25 ft. cord)
- Low amperage draw; small generators and low amperage circuits can be use as power source.
- Extremely quiet noise level (67-81 dBA).
- Starts under full load for intermittent duty.



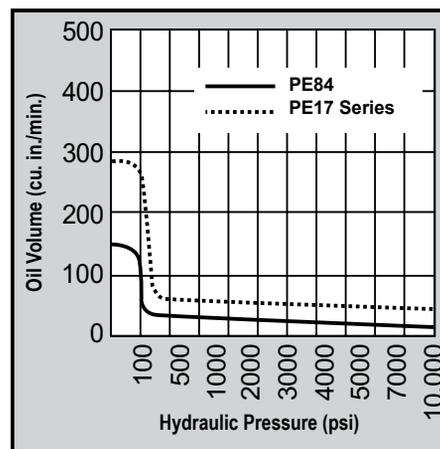
Hydraulic Hoses

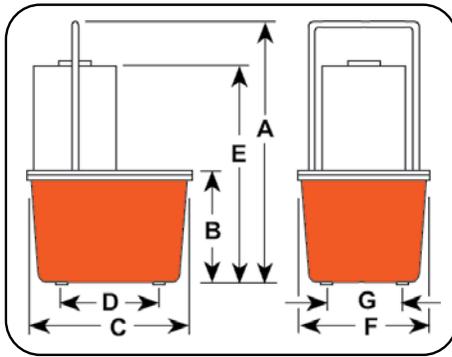
Heavy-duty and thermo plastic hydraulic hoses to meet your requirements and safety factor.



Refer to the accessories section for details.

Performance Specifications





Technical Dimensions

Order No.	A	B	C	D	E	F	G	Max. Pressure Output (psi)	rpm	dBA at Idle and 10,000 (psi)	Amp Draw 115 V - at 10,000 (psi)	Oil Del. (cu. in./min. @)				Prod. Wt. with Oil (lbs.)
	(in.)					(in.)	0 (psi)	100 (psi)	5,000 (psi)							
PE17 Series	18.50	7.00	11.38	7.13	14.88	9.25	5.13	10,000	3,450	67/81*	10	290	190	20	16	45.00
PE17M Series	18.13	6.63	11.50	—	14.50	9.50	—	10,000	3,450	67/81*	10	290	190	20	16	53.00
PE84 Series	18.50	7.00	11.38	7.13	15.38	9.25	5.13	10,000	1,750	67/81*	10	145	120	12	8	47.00

* PE84 is the same as the PE174, except has continuous duty with 2 gallon thermoplastic reservoir and features 1,750 RPM

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Control Switch ††	Motor	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting	1/2 hp pump with 2 gallon thermoplastic reservoir.	PE172	2-Way	9517	Advance Return (Auto†)	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC* 50/60 Hz, Single-Phase	295
Single-Acting	1/2 hp pump with 2.5 gallon aluminum reservoir.	PE172M	2-Way	9517	Advance Return (Auto†)	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC* 50/60 Hz, Single-Phase	375
Single-Acting	1/2 hp pump with 2 gallon thermoplastic reservoir, solenoid-operated valve.	PE172S	3-Way	9579	Advance Hold Return	Remote Motor & Valve (25 ft.)	1/2 hp, 110/115VAC 50/60 Hz, Single-Phase	295
Single-Acting	1/2 hp pump with 2 gallon aluminum reservoir, solenoid-operated valve.	PE172SM	3-Way	9579	Advance Hold Return	Remote Motor & Valve (25 ft.)	1/2 hp, 110/115VAC 50/60 Hz, Single-Phase	375
Single-Acting	Best suited for crimping, punching, pressing. Not for lifting. Thermoplastic reservoir.	PE172A [∞]	Auto./Dump Manifold	45554	Advance Return	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC 50/60 Hz, Single-Phase	295
Single-Acting	Best suited for crimping, punching, pressing. Not for lifting. Aluminum reservoir.	PE172AM [∞]	Auto./Dump Manifold	45554	Advance Return	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC* 50/60 Hz, Single-Phase	375
Single-Acting, Double-Acting	1/2 hp pump with 2 gallon thermoplastic reservoir, 9500 double-acting valve.	PE174	4-Way	9500	Advance Hold Return**	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC* 50/60 Hz, Single-Phase	295
Single-Acting, Double-Acting	1/2 hp pump with 2 gallon aluminum reservoir, 9500 double-acting valve.	PE174M	4-Way	9500	Advance Hold Return**	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC* 50/60 Hz, Single-Phase	375
Single- or Multi Double-Acting	1/2 hp pump, continuous duty with 2 gallon thermoplastic reservoir, 9500 double-acting valve.	PE84	4-Way	9500	Advance Hold Return**	Remote Motor Control (10 ft.) on/off	1/2 hp, 115VAC* 60 Hz, Single-Phase	295

* Available with 220VAC 50Hz motor (to order, place suffix "50-220" behind pump order number).

** Advance position holds pressure with motor shut-off.

† Advance position holds pressure with motor shut-off. Return position advances cylinder with motor running and returns cylinder with motor shut-off.

[∞] Not to be used for lifting.

‡ Some Power Team pumps are available in special configurations not listed in this catalog. For your special requirements please consult your local distributor or the Power Team factory.

†† The remote motor control switch on 220VAC 50Hz cycle PE17 series pumps is 24VDC.

NOTE: Usable oil is calculated with the oil fill at the recommended level of 1.50" below reservoir cover plate.

NOTE: Contact Factory for special 12VDC version for service vehicles

Model Shown:

PE182, PE183-2, PE183C

Pumps



Features

IDEAL FOR USE WITH SMALL HYDRAULIC POWER TOOLS.

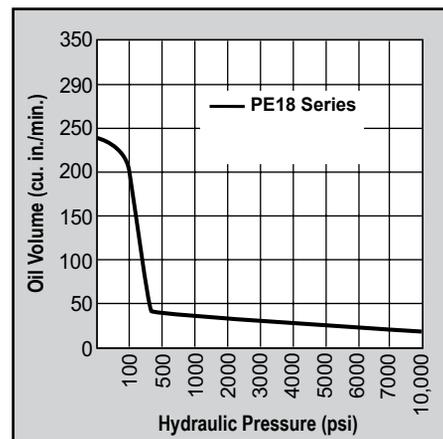
- Vanguard Jr.® pumps provide two-speed high-performance in a light-weight, compact package.
- Gauge port provided on pump. Metal reservoir on all models.
- Equipped with a 1/2 hp, 115VAC, 60/50 Hz single-phase motor that starts under load, even at reduced voltage.
- Low amperage draw permits use with smaller generators and low amperage circuits.
- All pumps have a 10 foot remote control (PE183C has 25 foot remote control).
- Noise level of 85-90 dBA.
- CSA rated for intermittent duty.

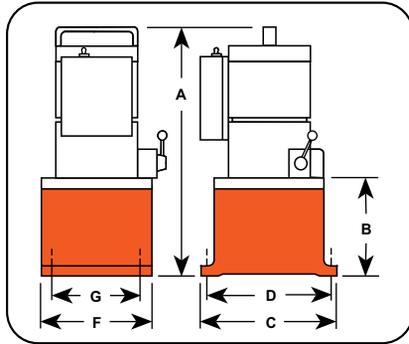


For operating hydraulic crimping, cutting or other tools:

- **PE183C** - For crimping or pressing applications. Has special electrical circuitry to pulse/advance, hold at full pressure, build to a predetermined pressure, release and reset circuit. Features separate emergency return switch.
- **PE184C** - Allows operator to alternately operate a spring-return cutting and/or crimping tool without disconnecting either tool. Select port connection with manual 4-way valve, start pump with remote control hand switch and extend connected tool. When hand switch is switched to off, pump stops and automatic valve opens, allowing tool to return. In center (neutral) position, manual control valve holds tool in position at time valve is shifted.

Performance Specifications





Technical Dimensions

Order No.	A (in.)	B (in.)	C (in.)	D (in.)	E (in.)	F (in.)	Max. Pressure Output (psi)	rpm	dBA at Idle and 10,000 (psi)	Amp Draw 115VAC at 10,000 (psi)	Oil Del. (cu. in./min. @) †				Prod. Wt. with Oil (lbs.)
											0 (psi)	100 (psi)	5,000 (psi)	10,000 (psi)	
PE182	16.00	4.75	8.00	7.13	6.00	5.13	10,000	12,000	85/90**	10.2 Amps	230	190	25	18	30.00
PE183	16.00	4.75	8.00	7.13	6.00	5.13	10,000	12,000	85/90**	10.2 Amps	230	190	25	18	30.00
PE183A	16.00	4.75	8.00	7.13	6.00	5.13	10,000	12,000	85/90**	10.2 Amps	230	190	25	18	30.00
PE184	16.00	4.75	8.00	7.13	6.00	5.13	10,000	12,000	85/90**	10.2 Amps	230	190	25	18	30.00
PE183-2*	18.50	7.25	11.50	10.00	9.50	8.00	10,000	12,000	85/90**	10.2 Amps	230	190	25	18	42.00
PE184-2*	18.50	7.25	11.50	10.00	9.50	8.00	10,000	12,000	85/90**	10.2 Amps	230	190	25	18	42.00
PE183C ††	16.00	4.75	8.00	7.13	6.00	5.13	10,000	12,000	85/90**	10.2 Amps	230	190	25	18	30.00
PE184C ††	16.00	4.75	8.00	7.13	6.00	5.13	10,000	12,000	85/90**	10.2 Amps	230	190	25	18	30.00

* 2.5 gal. reservoir.

** Measured at 3 ft. distance, all sides.

† Typical delivery. Actual flow will vary with field conditions.

†† Special application pumps for cutting, crimping or pressing.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve Function	Control Switch	Motor	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting	1/2 hp pump with 2-Way valve and 0.5 gallon reservoir.	PE182	2-Way	Advance Return†	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC** 50/60 Hz, A.C., Single-Phase	104
Single-Acting	1/2 hp pump with 3-Way valve and 0.5 gallon reservoir.	PE183	3-Way	Advance Hold Return	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC** 50/60 Hz, A.C., Single-Phase	104
Single-Acting	1/2 hp pump with 3-Way valve and 2 gallon reservoir.	PE183-2	3-Way	Advance Hold Return	Remote Control (10 ft.)	1/2 hp, 110/115VAC** 50/60 Hz, A.C., Single-Phase	525††
Single-Acting	1/2 hp pump with dump valve and 0.5 gallon reservoir.	PE183A∞	Auto./Dump Pump	Advance Return	Remote (10 ft.)	1/2 hp, 110/115VAC** 50/60 Hz, A.C., Single-Phase	104
Single-Acting	Special crimping pump.	PE183C∞	Special, for crimping only	Advance Hold Return†	Remote Motor Control (25 ft.) on/off	1/2 hp, 110/115VAC** 50/60 Hz, A.C., Single-Phase	104
Single-Acting, Double-Acting	1/2 hp pump for double-acting systems with 0.5 gallon reservoir.	PE184	4-Way	Advance Hold Return	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC** 50/60 Hz, A.C., Single-Phase	104
Single-Acting, Double-Acting	1/2 hp pump for double-acting systems with 2 gallon reservoir.	PE184-2	4-Way	Advance Hold Return†	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC** 50/60 Hz, A.C., Single-Phase	525††
Single-Acting, Double-Acting	Special crimping pump.	PE184C*	4-Way	Advance Return	Remote Control (10 ft.) on/off	1/2 hp, 110/115VAC** 50/60 Hz, A.C., Single-Phase	104

* Also for use with special single-acting cylinder applications.

** Available with 220VAC, 60/50 Hz motor (to order, place suffix "50-220" behind pump order number). Specify voltage when ordering.

† Holds when motor is shut-off and valve is in "advance" position.

†† Pumps supplied with 2 gallon oil (usable oil is 355 cu. in.), will hold 2.50 gallon when filled to within 1.50" below reservoir cover plate.

∞ Not to be used for lifting.

Model Shown:

PE213, PE214, PE214S

Pumps



Features

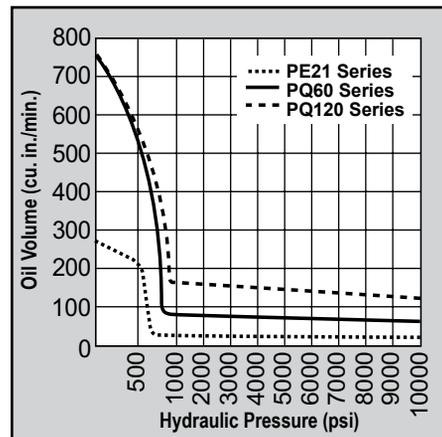
IDEAL FOR USE WITH SMALL MEDIUM HYDRAULIC POWER TOOLS.

- Totally enclosed, fan cooled induction motor: 1 hp, 1,725 rpm, 60 Hz, single-phase. Thermal overload protection.
- Remote control, with 10 foot cord is standard on pumps with solenoid valves. Manual valve pumps have “Stop”, “Start” and “Run/Off/Pulse” switches.
- Pump controls are moisture and dust resistant.
- Motor drip cover with carrying handles and lifting lug.
- Low noise level of 70 dBA@10,000 psi.
- In the event of electrical interruption, pump shuts off and will not start up until operator presses the pump start button.
- Units with remote have a 24VAC control circuit that provides additional user/operator safety.
- CSA rated for intermittent duty.

- ▶ PE21 series pump and RD5513 cylinder used in a special press that produces pharmaceutical-grade extracts for herbal medicines.



Performance Specifications





Learn More - About Hydraulic Safety Insight

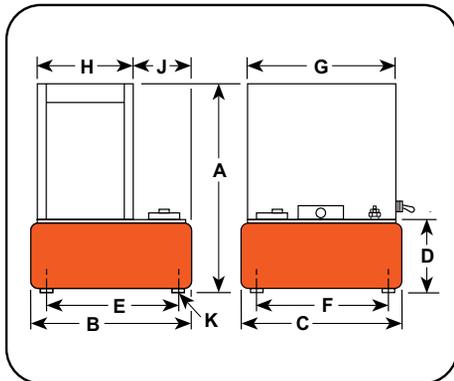


Looking for great safety suggestions? Visit our Resource Section to get a better understanding of hydraulic and mechanical safety insights on what to look for when working around hydraulics.



Optional Cylinders

Power Team offers a wide variety of single-acting, double-acting, lock nut, pancake and center hole cylinders to meet your requirements.



Technical Dimensions

Order No.	A	B	C	D	E	F	G	H	J	K**	Max. Pressure Output (psi)	rpm	dBA at Idle and 10,000 (psi)	Oil Del. (cu. in./min. @)				Prod. Wt. † with Oil (lbs.)
	(in.)				100 (psi)	1000 (psi)	5,000 (psi)	10,000 (psi)										
PE21 Series	21.38	11.50	9.50	6.50	10.00	8.00	14.13	9.50	3.25	1/2-20 UNF	10,000	1,725	70*	270	29	27	22	98.00

** For 2" dia. swivel casters, order (4) No. 10494.

† Shipping weight with manual valve; add 14 lbs. for pump with solenoid valve.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Max. Amp Draw @ 10,000 †† (psi)	Motor	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting	1 hp pump with 2.5 gallon reservoir and manual valve.	PE213	3-Way	9520*	Advance Hold Return	115VAC -15 amps 230VAC -7.5 amps	1 hp, 115/230VAC 60 Hz, Single-Phase	590
Single-Acting	1 hp pump with 2.5 gallon reservoir and solenoid-operated remote valve.	PE213S	3-Way	9599†	Advance Hold Return	115VAC -15 amps 230VAC -7.5 amps	1 hp, 115/230VAC 60 Hz, Single-Phase	590
Double-Acting	1 hp pump with 2.5 gallon reservoir and manual valve.	PE214	4-Way	9506*	Advance Hold Return	115VAC -15 amps 230VAC -7.5 amps	1 hp, 115/230VAC 60 Hz, Single-Phase	590
Double-Acting	1 hp pump with 2.5 gallon reservoir and solenoid-operated remote valve.	PE214S	4-Way	9512†	Advance Hold Return	115VAC -15 amps 230VAC -7.5 amps	1 hp, 115/230VAC 60 Hz, Single-Phase	590

* Manual valve. Pump is equipped with RUN/OFF/PULSE switch for control of motor.

† Solenoid valve. Pump is equipped with a remote control switch with 10 ft. cord.

†† Pre-wired at factory for this voltage. PE21 series available in 230VAC 60Hz or 220VAC 50Hz. Please specify when ordering. Example: for 60Hz order PE213-230; for 50Hz order PE213-50-220.

NOTE: Some Power Team pumps are available in special configurations not listed in this catalog. For your special requirements please consult your local distributor or the Power Team Customer Service.

Model Shown:

PED253, PED254, PED254S

Pumps



Features

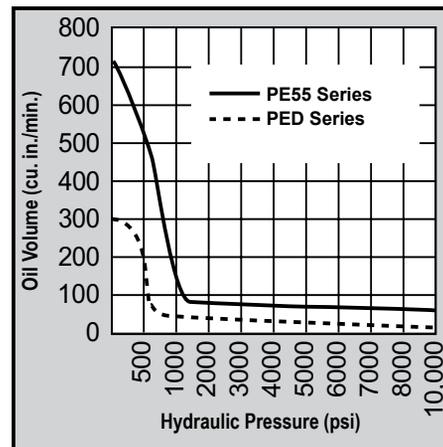
IDEAL FOR RUNNING MULTIPLE TOOLS OR CYLINDERS FROM ONE POWER UNIT. RECOMMENDED FOR CYLINDERS UP TO 75 TONS.

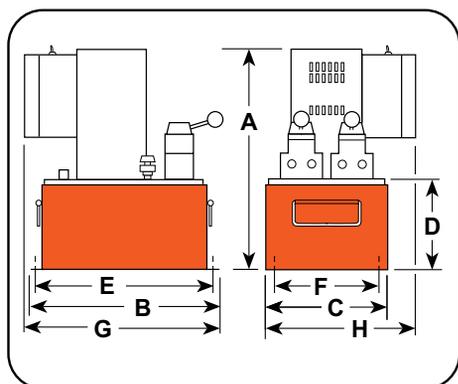
- Two-speed pumps have the same low pressure and high pressure flows from both valves.
- Flows and pressures of each pump are independent.
- Delivers 300 cu. in./min. of oil @ 100 psi and 25 cu. in./min. @ 10,000 psi from each pump.
- 1.5 hp, 110/115VAC, 60 Hz induction motor, 10 foot remote control and 5 gallon steel reservoir.
- Models available for operating single-acting or double-acting cylinders.
- Each power unit contains two separate pumps and two separate valves allowing operator to control multiple processes with one power unit.
- Both pumps on each power unit are equipped with an externally adjustable pressure relief valve.
- Not recommended for frequent starting and stopping.

▶ PED series pump and RD5513 cylinder used in a special press that produces pharmaceutical-grade extracts for herbal medicines.



Performance Specifications





Technical Dimensions

Order No.	A	B	C	D	E	F	G	H	Max. Pressure Output (psi)	rpm	dBA at Idle and 10,000 (psi)	115VAC** Amp Draw at 10,000 (psi)	Oil Del. (cu. in./min. @)				Prod. Wt. with Oil (lbs.)
	(in.)					100 (psi)	1000 (psi)	5,000 (psi)	10,000 (psi)								
PED Series	20.75	18.00	11.50	8.50	16.50	9.00	18.00	13.00	10,000	3,450	87/85*	22	300	40	35	25	170.00

** Amp draw at 10,000 psi, 230VAC 50/60 Hz is 15 Amps.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Control Switch	Motor	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting	1.5 hp pump with 5 gallon reservoir. Valve has "Posi-Check" feature.	PED253	3-Way	9520	Advance Return	Remote Motor	1-1/2 hp, 115/230VAC 60 Hz, Single-Phase	1,000
Double-Acting	1.5 hp pump with 5 gallon reservoir. Valve has "Posi-Check" feature.	PED254	4-Way	9506	Advance Hold Return	Remote Motor	1-1/2 hp, 115/230VAC 60 Hz, Single-Phase	1,000
Double-Acting	1.5 hp pump with 5 gallon reservoir. Solenoid-operated remote valve.	PED254S	4-Way	9513	Advance Hold Return	Remote Control	1-1/2 hp, 115/230VAC 60 Hz, Single-Phase	1,000

NOTE: All remotes are 10 ft. long.

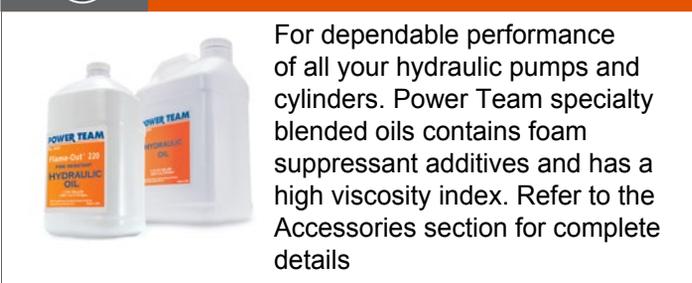
4 Port Control Manifold



For independent multiple-cylinder operation, feature needle valves for precise manual control. Designed for remote-mounted applications.

Ordering Information: 9644

Hydraulic Fluids



For dependable performance of all your hydraulic pumps and cylinders. Power Team specialty blended oils contains foam suppressant additives and has a high viscosity index. Refer to the Accessories section for complete details

Model Shown:
PE302S, PE302

Pumps



Features

IDEAL FOR MAINTENANCE AND CONSTRUCTION APPLICATIONS

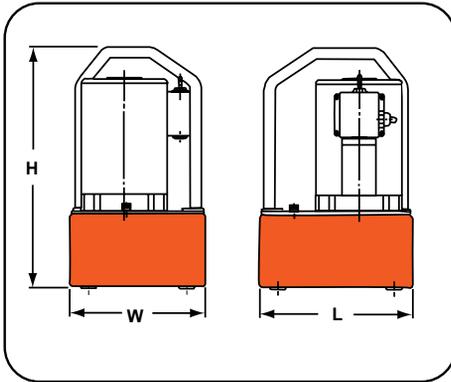
- Deliver a powerful punch to operate single-acting or double-acting cylinders.
- Integral roll cage protects pump from abuse.
- 1 hp, single-phase, permanent magnet motor.
- High-performance-to-weight ratio.
- Starts under full load even when voltage is reduced to 50% of nominal rating.
- Quiet operation: 82 dBA @ 10,000 psi and 87 dBA @ 0 psi.
- Remote controls and/or solenoid valves feature 24VAC controls.
- CSA rated for intermittent duty.



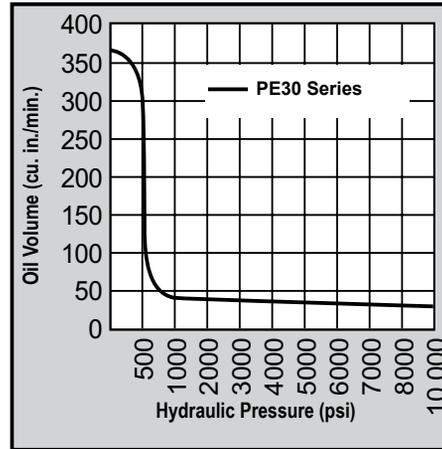
PE30TWP



For Torque Wrench Pump Configurations, refer to the Tools Section.



Performance Specifications



Technical Dimensions

Order No.	Overall Dimensions			Max. Pressure Output (psi)	dBA at Idle and 10,000 (psi)	Amp Draw 115VAC at 10,000 (psi)	Oil Del. (cu. in./min. @)					Prod. Wt. with Oil (lbs.)
	Length	Width	Height				100	500	1,000	5,000	10,000	
	(in.)	(in.)	(in.)				(psi)	(psi)	(psi)	(psi)	(psi)	
PE30 Series with 1.25 gallon reservoir	20.75	18.00	11.50	10,000	87/82	13	300	200	44	38	30	170.00
PE30 Series with 1.75 gallon reservoir	10.00	9.00	16.00	10,000	87/82	13	300	200	44	38	30	41.00

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Control Switch	Motor (4,000 rpm)	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting	Base model 1 hp pump with 1.25 gallon reservoir, & 2-position valve.	PE302	3-Way, 2-Position	9584	Advance Hold Return	On/Off Pulse Switch	1 hp 110/115VAC, 50/60 Hz, Single-Phase	280**
Single-Acting	1 hp pump with 1.75 gallon reservoir, & 2-position valve.	PE302-2	3-Way, 2-Position	9584	Advance Hold Return	On/Off Pulse Switch	1 hp 110/115VAC, 50/60 Hz, Single-Phase	380***
Single-Acting	1 hp pump with 1.25 gallon reservoir, 2 position valve, & remote motor control.	PE302R	3-Way, 2-Position	9584	Advance Hold Return	Remote Motor Control (10 ft.)	1 hp 110/115VAC, 50/60 Hz, Single-Phase	280**
Single-Acting	1 hp pump with 1.75 gallon reservoir, 2-position valve, & remote motor control.	PE302R-2	3-Way, 2-Position	9584	Advance Hold Return	Remote Motor Control (10 ft.)	1 hp 110/115VAC, 50/60 Hz, Single-Phase	380***
Single-Acting	1 hp pump with 1.25 gallon reservoir, solenoid-operated remote valve, & remote motor control.	PE302S†	3-Way, 2-Position	9579	Advance Hold Return	Remote Motor Control (10 ft.)	1 hp 110/115VAC, 50/60 Hz, Single-Phase	280**
Single-Acting	1 hp pump with 1.75 gallon reservoir, solenoid-operated remote valve, & remote motor control.	PE302S-2†	3-Way, 2-Position	9579	Advance Hold Return	Remote Motor & Valve (10 ft.)	1 hp 110/115VAC, 50/60 Hz, Single-Phase	380
Single-Acting	1 hp pump with 1.25 gallon reservoir, "Auto Dump" valve.	PE302A∞	Auto Dump	9610	Automatic Pilot Operation	Remote Motor Control (10 ft.)	1 hp 110/115VAC, 50/60 Hz, Single-Phase	280**
Single-Acting	Base model 1 hp pump with 1.25 gallon reservoir & 3-position valve.	PE303	3-Way, 3-Position	9520*	Advance Hold Return	On/Off Pulse Switch	1 hp 110/115VAC, 50/60 Hz, Single-Phase	280**
Single-Acting	1 hp pump with 1.75 gallon reservoir, & 3-position valve.	PE303-2	3-Way, 3-Position	9520*	Advance Hold Return	On/Off Pulse Switch	1 hp 110/115VAC, 50/60 Hz, Single-Phase	380***
Single-Acting	1 hp pump with 1.25 gallon reservoir, 3-position valve, & remote motor control.	PE303R	3-Way, 3-Position	9520*	Advance Hold Return	Remote Motor Control (10 ft.)	1 hp 110/115 VAC, 50/60 Hz, Single-Phase	280**
Single-Acting	1 hp pump with 1.75 gallon reservoir, 3- position valve, & remote motor control.	PE303R-2	3-Way, 3-Position	9520*	Advance Hold Return	Remote Motor Control (10 ft.)	1 hp 110/115VAC, 50/60 Hz, Single-Phase	380***
Double-Acting	Base model 1 hp pump with 1.25 gallon reservoir, & 4-way valve for double-acting systems	PE304	4-Way, 3-Position Tandem Center	9506*	Advance Hold Return	On/Off Pulse Switch	1 hp 110/115VAC, 50/60 Hz, Single-Phase	280**
Double-Acting	1 hp pump with 1.75 gallon reservoir, & 4-way valve for double-acting systems	PE304-2	4-Way, 3-Position Tandem Center	9506*	Advance Hold Return	On/Off Pulse Switch	1 hp 110/115VAC, 50/60 Hz, Single-Phase	380***
Double-Acting	1 hp pump with 1.25 gallon reservoir, 4-way valve for double-acting systems, & remote motor control.	PE304R	4-Way, 3-Position Tandem Center	9506*	Advance Hold Return	Remote Motor Control (10 ft.)	1 hp 110/115VAC, 50/60 Hz, Single-Phase	280**
Double-Acting	1 hp pump with 1.75 gallon reservoir, 4-way valve for double-acting systems, & remote motor control.	PE304R-2	4-Way, 3-Position Tandem Center	9506*	Advance Hold Return	Remote Motor Control (10 ft.)	1 hp 110/115VAC, 50/60 Hz, Single-Phase	380***

* Posi-Check® valve design, Posi-Check® guards against pressure loss when valve is shifted from "advance" to "hold" position.

** Shipped with 1 gal. of oil (231 cu. in., 210 usable).

*** Shipped with 2 gal. of oil.

∞ Not to be used for lifting applications. Best suited for crimping, pressing & punching applications.

† 115VAC, 60 Hz.

NOTE: For 220/230VAC, 50/60 Hz. add suffix "- 220" (example PE302-220).

Model Shown:

PE462A, PE462S, PE464

Pumps



Features

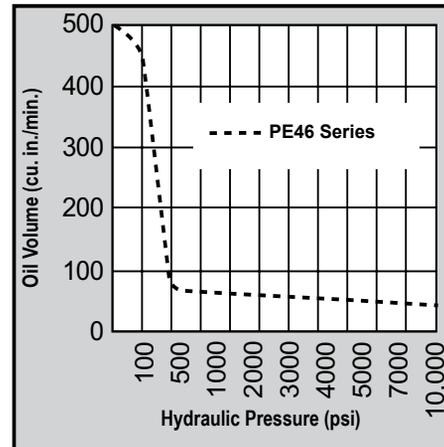
BEST SUITED FOR UNDER-THE-ROOF MAINTENANCE AND PRODUCTION APPLICATIONS.

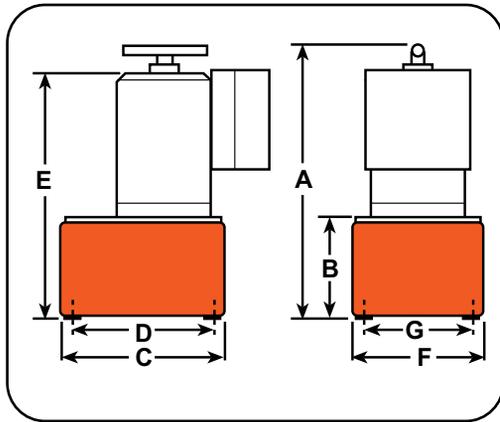
- Two-speed high-performance pump.
- For use with single or double-acting cylinders at operating pressures up to 10,000 psi.
- Equipped with a 1-1/2 hp, 3,450 rpm single-phase, 60 Hz thermal protected induction motor that starts under full load. Noise level of 77-81 dBA.
- All equipped with a 10 foot remote control except PE462S which has a 25 foot remote control.
- 24VAC control circuit on all units with remote control.
- CSA rated for intermittent duty.

- ▶ PE46 series pump and RD5513 cylinder used in a special press that produces pharmaceutical-grade extracts for herbal medicines.

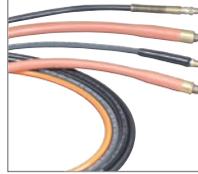


Performance Specifications





Hydraulic Hoses



Heavy-duty and thermo plastic hydraulic hoses to meet your requirements and safety factor.

Refer to the accessories section for details.



Hydraulic Fluids



For dependable performance of all your hydraulic pumps and cylinders. Power Team specialty blended oils contains foam suppressant additives and has a high viscosity index. Refer to the Accessories section for complete details

Technical Dimensions

Order No.	A	B	C	D	E	F	G	Max. Pressure Output (psi)	rpm	dBA at Idle and 10,000 (psi)	115VAC Amp Draw at 10,000 (psi)	Oil Del. (cu. in./min. @) †				Prod. Wt. with Oil (lbs.)
	(in.)					(in.)	100 (psi)	1000 (psi)	5,000 (psi)							
PE46 Series	19.63	6.81	11.50	10.00	18.50	9.50	8.00	10,000	3,450	77/81*	25**	500	450	51	46	79.00

* Measured at 3 ft. distance, all sides.

† Typical delivery. Actual flow will vary with field conditions.

** Requires 20 amp circuit.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Control Switch †††	Motor	Reservoir ***Usable Oil Cap. (cu. in.)
Single-Acting	Base model 1-1/2 hp pump with 2.5 gallon metal reservoir.	PE462	3-Way	9584	Advance Return†	Remote Motor Control (10 ft.) on/off	1 1/2 hp, 115/230VAC* 60 Hz, Single-Phase	590
Single-Acting	1-1/2 hp pump with solenoid valve, & 2.5 gallon metal reservoir.	PE462S††	3-Way	9579	Advance Return**	Remote Motor/ Valve(25 ft.)	1 1/2 hp, 115/230VAC* 60 Hz, Single-Phase	590
Single-Acting	1-1/2 hp pump with "dump valve", & 2.5 gallon metal reservoir.	PE462A [∞]	Auto/Dump 3-Way	9610	Advance Return	Remote Motor Control (10 ft.) on/off	1 1/2 hp, 115/230VAC* 60 Hz, Single-Phase	590
Double-Acting, Multi Single-Acting	1-1/2 hp pump with 9500 double-acting valve, & 2.5 gallon metal reservoir.	PE464	4-Way	9500	Advance Hold Return†	Remote Motor Control (10 ft.) on/off	1 1/2 hp, 115/230VAC* 60 Hz, Single-Phase	590
Double-Acting, Multi Single-Acting	1-1/2 hp pump with 9592 double-acting valve, & 2.5 gallon metal reservoir.	PE464S††	3/4-Way	9592	Advance Return**	Remote Motor/Valve (10 ft.)	1 1/2 hp, 115/230VAC* 60 Hz, Single-Phase	590

* Available with 220VAC 50 Hz motor (to order, place suffix "50-220" behind pump order number). Specify voltage when ordering.

** Advance position holds pressure with motor shut-off.

*** Usable oil is calculated with the oil fill at the recommended level of 1.50" below reservoir cover plate.

† Advance position holds pressure with motor shut-off. Return position returns cylinder.

†† 115VAC, 60 Hz.

††† The remote motor control switch on PE46 series pumps is 24VAC.

[∞] Not to be used for lifting. When pump is shut-off, oil returns to reservoir.

Model Shown:

PE554S, PE552, PE554W

Pumps



Features

INDUSTRY LEADING HEAVY-DUTY PUMP FOR MULTIPLE APPLICATIONS

- 1-1/8 hp, 12,000 rpm, 110/115VAC, 50/60 Hz universal motor. Draws 25 amps at full load, starts at reduced voltage.
- True unloading valve achieves greater pump efficiency, allowing higher flow at maximum pressure.
- Reservoirs available in sizes up to 10 gallons, refer to pump accessories page.
- Lightweight and portable. Best performance-to-weight ratio of all Power Team pumps.
- 10 foot remote motor control (except PE552S which has a 25 foot remote motor and valve control).
- “Assemble to Order” System allows you to choose from a wide range of pre-engineered, off-the-shelf components to build a customized pump to fit specific requirements. Refer to the “Assemble to Order” (ATO) Pump Pages.
- CSA rated for intermittent duty.

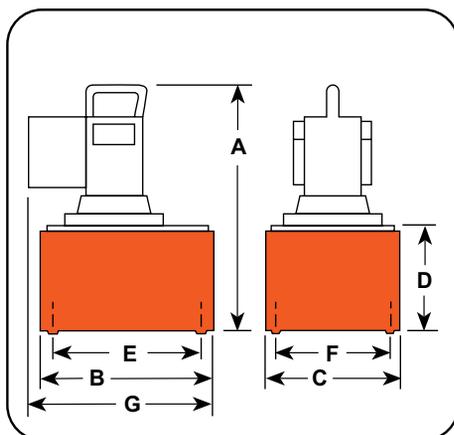
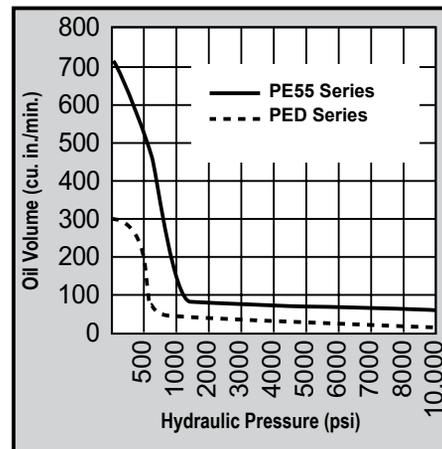


Torque Wrench Pumps



For Torque Wrench Pump Configurations, refer to the Tools Section.

Performance Specifications



Technical Dimensions

Order No.	A	B	C	D	E	F	G	Max. Pressure Output (psi)	rpm	dBA at Idle and 10,000 (psi)	115VAC* Amp Draw at 10,000 (psi)	Oil Del. (cu. in./min. @)				Prod. Wt. with Oil (lbs.)
	(in.)					(in.)	0 (psi)	700 (psi)	5,000 (psi)							
PE55 Series	18.25	11.50	9.50	7.00	10.00	8.00	14.00	10,000	12,000	90/89*	25	704	440	74	56	65.00

* Amp draw at 10,000 psi, 230VAC 50/60 Hz is 15 Amps.

Ordering Information

For Use With Cylinder Type	Description	Order No. ***	Valve Type	Valve No.	Valve Function	Control Switch ††	Motor	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting	Base model 1-1/8 hp pump with 2.5 gallon reservoir, & remote motor control	PE550	-	-	-	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Single-Acting	Base model 1-1/8 hp pump with 5 gallon reservoir, remote motor control.	PE550-RP50	-	-	-	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	1150
Single-Acting	Base model 1-1/8 hp pump with 2.5 gallon reservoir, remote motor control, & 3-way valve.	PE552	3-Way	9582	Advance Return **	Remote Motor	1 1/8 hp*, 110/115 VAC 50/60 Hz, Single-Phase	525
Single-Acting	1-1/8 hp pump with 2.5 gallon reservoir, remote motor control, & solenoid-operated remote valve.	PE552S	3-Way	9579	Advance Hold Return	Remote Motor & Valve	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Single-Acting	1-1/8 hp pump with 5 gallon reservoir, remote motor control, & solenoid-operated remote valve.	PE552S-RP50	3-Way	9579	Advance Hold Return	Remote Motor & Valve	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	1150
Single-Acting	1-1/8 hp pump with 2.5 gallon reservoir, remote motor control, & "Auto Dump" valve.	PE552A∞	Auto/Dump	9610	Advance Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Single-Acting	1-1/8 hp pump with 2.5 gallon reservoir. Valve has "Posi-Check" feature	PE553	3-Way†	9520	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Single-Acting	1-1/8 hp pump with 5 gallon reservoir. Valve has "Posi-Check" feature	PE553-RP50	3-Way†	9520	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	1150
Double-Acting	Base model 1-1/8 hp pump with 2.5 gallon reservoir, and 4-way valve for double-acting systems	PE554	4-Way†	9506	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Double-Acting	Base model 1-1/8 hp pump with 5 gallon reservoir, and 4-way valve for double-acting systems	PE554-RP50	4-Way†	9506	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	1150
Double-Acting	Pump equipped with 3/4-way solenoid valve, and 5 gallon reservoir	PE554S-RP50	3/4-Way	9592	Advance Hold Return	Remote Motor & Valve	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	1150
Double-Acting	Weather-resistant model 1-1/8 hp pump with 2.5 gallon reservoir, and 4-way valve for double-acting systems.	PE554W	4-Way†	9506	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Double-Acting	Weather-resistant model 1-1/8 hp pump with 5 gallon reservoir, and 4-way valve for double-acting systems.	PE554W-RP50	4-Way†	9506	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Double-Acting	1-1/8 hp pump with 2.5 gallon reservoir, and 9500 tandem center valve for double-acting systems.	PE554T	4-Way	9500	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Double-Acting	For use with single-acting Spring Seat, Stressing Jack or double-acting cylinder.	PE554P	4-Way	9500	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Double-Acting	"For use with single-acting or double-acting Power Seat, Stressing Jacks ONLY."	PE554PT	4-Way	9628	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Double-Acting	Pump suitable to run multiple spring return tools.	PE554C	4-Way	"9511 †††"	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Double-Acting	Pump equipped with 3/4-way solenoid valve.	PE554S	3/4-Way	9592	Advance Hold Return **	Remote Motor & Valve	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525

* Pumps available with 230VAC, 60/50 Hz motors. Specify voltage when ordering. See "Assemble to Order" pump options

** Holds with motor shut-off.

† Valves have Posi-Check® feature.

†† All remotes are 10 ft. long except for PE552S which is 25 ft. long.

††† Valving allows alternate and independent operation of two different spring return tools. Valve holds pressure only while valve is in "A" or "B" port position with pump motor shut-off.

∞ Not to be used for lifting.

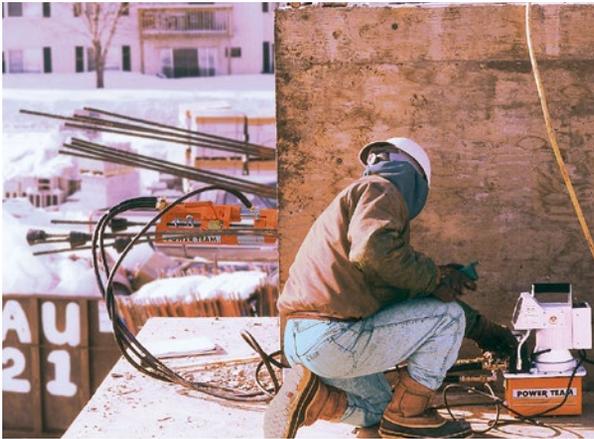
Model Shown:

PE604T, PE604PT

Pumps



▶ The PE60 used for pre-stressing application

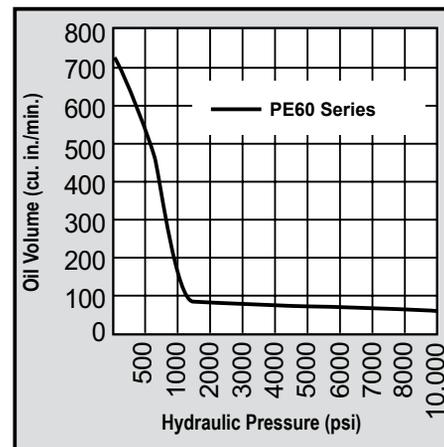


▶ Features

COMPACT, LIGHTWEIGHT PUMP. EXCELLENT CHOICE FOR RUGGED APPLICATIONS AND LOW VOLTAGE STARTING.

- Pump offers long, trouble-free life in the most demanding work environments.
- For operating single or double-acting cylinders, or stressing jacks.
- Powered by 1-1/8 hp, 115VAC, 50/60 Hz single-phase motor. Starts under load, even at reduced voltages at construction sites.
- Optional fan-driven external oil cooler includes rollover guard.
- Insulated carrying handle.
- Integral 4" dia. fluid-filled pressure gauge with steel bezel complies with ASME B40.1 Grade A.
- Sealed 0.754 gallon (usable) reservoir. Reservoir drain port is standard.
- Oil level sight gauge for accurate oil level monitoring.
- External spin-on filter removes contaminants from circulating oil to maximize pump, valve and cylinder/ tool life.
- CSA rated for intermittent duty.

▶ Performance Specifications





Optional: Oil Cooler Kit

For Use With:	Kit Order No.	Voltage	Wt. (lbs.)
PE604T	252511	115VAC	5.00
or PE604PT	252512	220VAC	5.00



Hydraulic Fluids



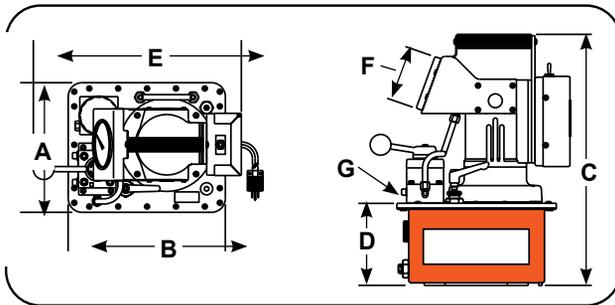
For dependable performance of all your hydraulic pumps and cylinders. Power Team specialty blended oils contains foam suppressant additives and has a high viscosity index. Refer to the Accessories section for complete details



Learn More - About Hydraulic Safety Insight



Looking for great safety suggestions? Visit our Resource Section to get a better understanding of hydraulic and mechanical safety insights on what to look for when working around hydraulics



Technical Dimensions

Order No.	A	B	C	D	E	F	G	Max. Pressure Output (psi)	rpm	dBA at Idle and 10,000 (psi)	115VAC Amp Draw at 10,000 (psi)	Oil Del. (cu. in./min. @)				Prod. Wt. with Oil (lbs.)
	(in.)					0 (psi)	700 (psi)	5,000 (psi)	10,000 (psi)							
PE604T	9.31	11.50	18.25	6.00	15.00	4.00	3/8 NPTF	10,000	10,000	80/85	25	704	440	74	56	50.00
PE604PT	9.31	11.50	18.25	6.00	15.00	4.00	3/8 NPTF	10,000	12,000	80/85	25	704	440	74	56	51.00

NOTE: Unloading pressure is 1,000 psi.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Control Switch	Motor	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting, Spring Seat, Stressing Jack or Double-Acting	1-1/8 hp pump with 0.75 gallon reservoir & valve for double-acting systems.	PE604T	4-Way/3-Position	9500	Advance Hold Return	On/Off Pulse	1-1/8 hp, 115VAC 60/50 Hz, Single-Phase	157
Single-Acting or Double-Acting Power Seat, Stressing Jacks Only	1-1/8 hp pump with 0.75 gallon reservoir & a special valve for post-tensioning application only.	PE604PT	4-Way/3-Position	9628 Model C	Advance Hold Sequenced Return	On/Off Pulse	1-1/8 hp, 115VAC 60/50 Hz, Single-Phase	157

NOTE: Contact Factory for PE60 pump models with other control and valve options.

NOTE: For 220/230VAC, 50/60 Hz, single-phase models, add -220 suffix.

Model Shown:

PQ603, PQ604, PQ604S

Pumps



Features

PUMP DESIGNED SPECIFICALLY FOR HEAVY-DUTY, EXTENDED CYCLE OPERATION.

- For operating single or double-acting cylinders.
- Metal shroud keeps dirt and moisture out of motor and electrical components.
- Electrical shut-down feature prevents unintentional restarting of motor following an electrical service interruption.
- Internal relief valve limits pressure to 10,000 psi.
- External relief valve is adjustable from 1,000 to 10,000 psi.
- Pumps operate below maximum OSHA noise limitation (74-76 dBA).
- Start and operate under full load, even with voltage reduced by 10%.
- CSA rated for intermittent duty.



Hydraulic Fluids

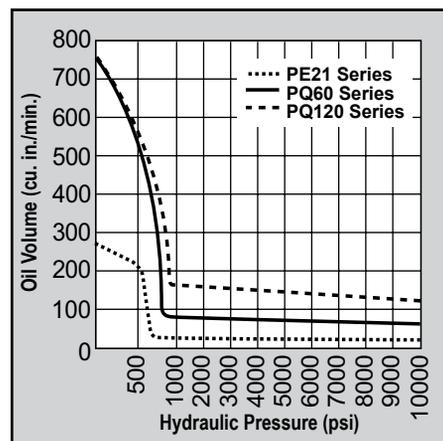


For dependable performance of all your hydraulic pumps and cylinders. Power Team specialty blended oils contains foam suppressant additives and has a high viscosity index. Refer to the Accessories section for complete details

Hydraulic Machine Press Operation.



Performance Specifications





Universal Pump Cart



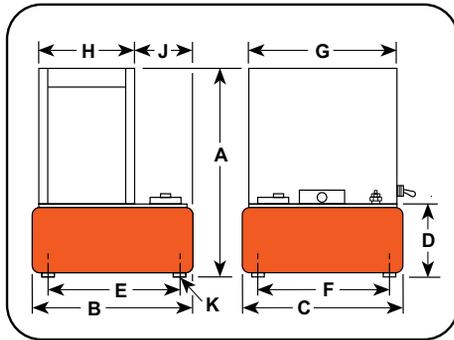
Mobilize your hydraulic pumps with the cart # PC200 - refer to the accessories section for details. Cart can be used with the following pumps; PA60, PA64, PA55/PE55, PE18, PE21, PQ60, PQ120, PG55 series and pumps with optional 5- and 10-gallon reservoirs; Nos. RP50, RP51, RP101 and RP103. (Pump not included)



Optional: Swivel Casters



Order No.	Description	Wt. (lbs.)
10494	2" dia. swivel casters (4 Required)	0.30



Technical Dimensions

Order No.	A	B	C	D	E	F	G	H	J	K	Max. Pressure Output (psi)	rpm	dBA at Idle and 10,000 (psi)	Oil Del. (cu. in./min. @)				Prod. Wt. with Oil (lbs.)
	(in.)				100 (psi)	1000 (psi)	5,000 (psi)	10,000 (psi)										
PQ60 Series	25.13	14.25	15.50	7.25	12.13	13.31	14.69	9.31	4.81	1/2-20 UNF	10,000	1,725	74/76 *	730	70	65	60	169.00**

* Measured at 3 ft. distance, all sides.

** Total weight with oil and 3-way solenoid valve. Subtract 10 lbs. to obtain weight of pump with manual valve.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Max. Amp Draw @ 10,000 (psi)	Motor ††	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting	2 hp pump with 5.7 gallon reservoir and manual valve.	PQ603	3-Way	9520*	Advance Hold Return	115VAC -22 amps 230VAC -11 amps	2 hp, 230VAC 60 Hz, Single-Phase	1,250
Single-Acting	2 hp pump with 5.7 gallon reservoir and solenoid-operated remote valve.	PQ603S	3-Way	9599†	Advance Hold Return	115VAC -22 amps 230VAC -11 amps	2 hp, 230VAC 60 Hz, Single-Phase	1,250
Double-Acting	2 hp pump with 5.7 gallon reservoir and manual valve.	PQ604	4-Way	9506*	Advance Hold Return	115VAC -22 amps 230VAC -11 amps	2 hp, 230VAC 60 Hz, Single-Phase	1,250
Double-Acting	2 hp pump with 5.7 gallon reservoir and solenoid-operated remote valve.	PQ604S	4-Way	9512†	Advance Hold Return	115VAC -22 amps 230VAC -11 amps	2 hp, 230VAC 60 Hz, Single-Phase	1,250

* Manual valve. Pump is equipped with RUN/OFF/PULSE switch for control of motor.

† Solenoid valve. Pump is equipped with a remote control switch with 10 ft. cord.

†† PQ60 series also available in 115VAC, 60 Hz or 220VAC, 50 Hz. Please specify when ordering. Example: for 60 Hz order PQ603-115; for 50 Hz order PQ603-50-220.

NOTE: Some Power Team pumps are available in special configurations not listed in this catalog. For your special requirements please consult your local distributor or the Power Team factory.

Model Shown:

PQ1203, PQ1204, PQ1204S

Pumps



▶ **PQ series pump used to drive piers to lift and stabilize building foundation.**

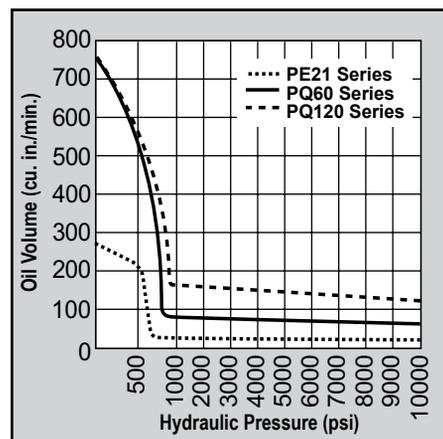


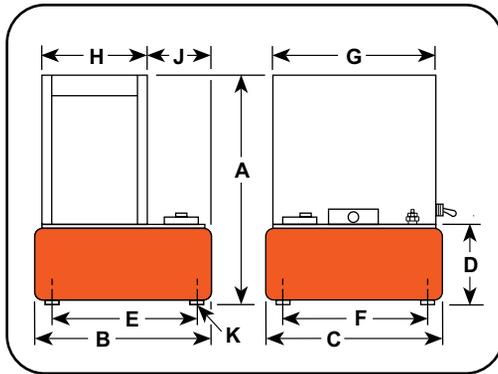
▶ Features

PUMP DESIGNED SPECIFICALLY FOR HEAVY-DUTY, EXTENDED CYCLE OPERATION.

- Start and operate under full load, even with voltage reduced by 10%.
- Electrical shut-down feature prevents unintentional restarting of motor following an electrical service interruption.
- Internal relief valve limits pressure to 10,000 psi.
- External relief valve is adjustable from 1,000 to 10,000 psi.
- Pump pre-wired at factory with a 3 hp, 460VAC, 60 Hz, three-phase motor. Other electrical configurations are available. See ordering information on the following page.
- 24VAC control circuit on units with remote control for added user/operator safety.
- Thermal overload protection, motor starter and heater element supplied as **standard equipment**.
- Metal shroud keeps dirt and moisture out of motor and electrical components.
- Pumps operate below OSHA noise limitation (74-76 dBA).
- CSA rated for intermittent duty.

▶ **Performance Specifications**





Optional: Swivel Casters (4)



Order No.	Description	Wt. (lbs.)
10494	2" dia. swivel casters	0.30



Analog Gauges



Improve your system visibility and safety by adding an in-line hydraulic gauge to your circuit.

9440 (2.5 in.), 9052 (4 in.), and 9089 (6 in.)

Technical Dimensions

Order No.	A	B	C	D	E	F	G	H	J	K	Max. Pressure Output (psi)	rpm	dBA at Idle and 10,000 (psi)	Oil Del. (cu. in./min. @)				Prod. Wt. ** with Oil (lbs.)
	(in.)				0 (psi)	1000 (psi)	5,000 (psi)	10,000 (psi)										
PQ120 Series	25.13	14.25	15.50	7.25	12.13	13.31	14.69	9.31	4.81	1/2-20 UNF	10,000	1,725	73/78	730	160	130	120	164.00

** Total weight with oil and 3-way solenoid valve. Subtract 10 lbs. to obtain weight of pump with manual valve.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Max. Amp Draw @ 10,000 (psi)	Motor ††	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting	3 hp pump with 5.7 gallon reservoir and manual valve.	PQ1203	3-Way	9520*	Advance Hold Return	230VAC -10.5 amps 460VAC -5.3 amps	3 hp, 460VAC 60 Hz, Three-Phase	1,250
Single-Acting	3 hp pump with 5.7 gallon reservoir and solenoid-operated remote valve.	PQ1203S	3-Way	9599†	Advance Hold Return	230VAC -10.5 amps 460VAC -5.3 amps	3 hp, 460VAC 60 Hz, Three-Phase	1,250
Double-Acting	3 hp pump with 5.7 gallon reservoir and manual valve.	PQ1204	4-Way	9506*	Advance Hold Return	230VAC -10.5 amps 460VAC -5.3 amps	3 hp, 460VAC 60 Hz, Three-Phase	1,250
Double-Acting	3 hp pump with 5.7 gallon reservoir and solenoid-operated remote valve.	PQ1204S	4-Way	9512†	Advance Hold Return	230VAC -10.5 amps 460VAC -5.3 amps	3 hp, 460VAC 60 Hz, Three-Phase	1,250

* Manual valve. Pump is equipped with RUN/OFF/PULSE switch for control of motor.

† Solenoid valve. Pump is equipped with a remote control switch with 10 ft. cord.

†† PQ120 series also available in 230VAC 60 Hz or 220/380VAC 50 Hz. Please specify when ordering. Example: for 60 Hz order PQ1204S-230; for 50 Hz. order PQ1204S-50-220 or PQ1204S-50-380.

NOTE: PQ120 Series also available in 575VAC 60 Hz. Consult the factory.

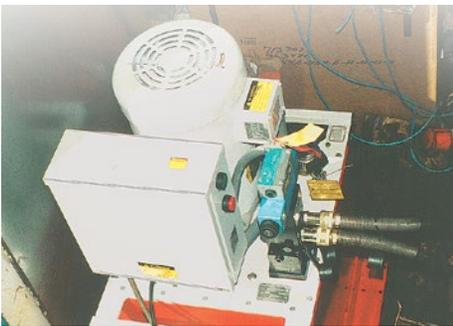
Model Shown:

PE4004S

Pumps



▶ **PE4004S pump and RD3006 cylinder used in a special press which repairs damaged chain links for the shipping industry.**

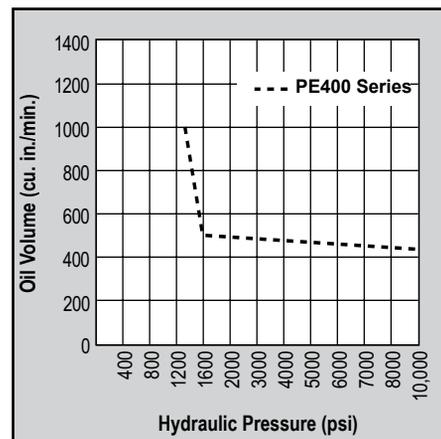


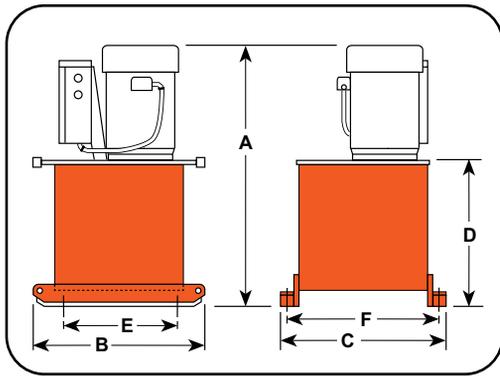
▶ Features

PUMP DESIGNED SPECIFICALLY FOR HEAVY-DUTY, EXTENDED CYCLE OPERATION.

- Two-speed high output pump delivers up to 5 gpm of oil.
- Low noise level of 73-80 dBA.
- Integral electrical shut-down feature prevents unintentional restarting of motor following an electrical service interruption. Over-current protection prevents damage to motor as a result of overheating.
- “Stop” and “Start” control buttons are 24VDC.
- PE4004 has a 4-way/3-position manual valve.
- PE4004S has a 4-way/3-position solenoid valve with a 24VDC remote hand switch.
- External pressure relief valve is adjustable from 1,500 to 10,000 psi.
- Heavy-duty 4” diameter casters assure easy maneuvering.
- 20 gallon (3,927 cu. in. usable) reservoir has a low oil level sight gauge.
- Powered by a dual voltage 10 hp, three-phase, 1,725 rpm motor.
- Three-phase motor has all the electrical components necessary to operate the pump. **The customer has no hidden charges when making a purchase.**
- Deliver 1,200 cu. in./min. of oil @ 200 psi, 420 cu. in./min. of oil @ 10,000 psi.
- CSA rated for intermittent duty.

▶ **Performance Specifications**





Analog Gauges



Improve your system visibility and safety by adding an in-line hydraulic gauge to your circuit.

9440 (2.5 in.), 9052 (4 in.), and 9089 (6 in.)



Load Lowering Valve



Precision metering for controlled cylinder piston return. Operation: Permits free flow when extending cylinder, built-in pressure relief and Posi-Check® locks and holds load in raised position until operator opens valve.

Ordering number: 9596



Learn More - About Hydraulic Safety Insight



Looking for great safety suggestions? Visit our Resource Section to get a better understanding of hydraulic and mechanical safety insights on what to look for when working around hydraulics

Technical Dimensions

Order No.	A	B	C	D	E	F	Max. Pressure Output (psi)	rpm	dBA at Idle and 10,000 (psi)	Max. Amp Draw @ 10,000 (psi)	Oil Del. (cu. in./min. @)				Prod. Wt. * with Oil (lbs.)
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)					200 (psi)	1,200 (psi)	5,000 (psi)	10,000 (psi)	
PE4004	36.38	25.00	24.00	21.25	15.50	21.50	10,000	1,725	73/80	34 @230VAC	1,200	1,050	450	420	492.00
PE4004S	36.38	25.00	24.00	21.25	15.50	21.50	10,000	1,725	73/80	17 @460VAC	1,200	1,050	450	420	506.00

* Add 5" and 8 lbs. when casters are mounted. (Units are supplied with four 4" dia. swivel casters.)

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Max. Amp Draw @ 10,000 (psi)	Motor	Reservoir Usable Oil Cap. † (cu. in.)
Double-Acting	10 hp pump with 20 gallon reservoir and manual valve.	PE4004	4-Way	9506	Advance Hold Return	230VAC -10.5 amps 460VAC -5.3 amps	10 hp, 208/230/460VAC* 60 Hz, 3-Phase	3,927†
Double-Acting	10 hp pump with 20 gallon reservoir and solenoid-operated remote valve.	PE4004S	4-Way	9512**	Advance Hold Return	230VAC -10.5 amps 460VAC -5.3 amps	10 hp, 208/230/460VAC* 60 Hz, 3-Phase	3,927†

* Factory wired for this voltage. For 230VAC, 60Hz order PE4004S-230.

** Solenoid valve with remote control.

† Usable oil is calculated with oil fill at recommended level at 2.25" below cover plate.

NOTE: Valves for spring return cylinders are available upon request. Consult the factory.

Model Shown:
MCS-PE554-8

Pumps



>Features

SYNCHRONIZED POWER UNIT FOR POSITIONING, LIFTING OR LOWERING LOADS, ACCURATE TO +/- 0.040 IN.

- Basic systems includes eight (8) jacking points, contact Power Team for larger MCS system requirements.
- Safety features included: full stop due to power failure, sensor failure, pressure overload, tolerance error, uncontrolled load movement, etc.
- Intuitive graphic touch screen control.
- Displayed information includes: startup diagnostics, position of lift points relative to starting position, pressure at each lift point, status of each cylinder and status of alarms.
- MCS works with a wide range of cylinders types, tonnages and strokes to meet your application requirements.
- Operating pressure up to 10,000 psi.
- Standard system has a 40 gallon tank.



Touch Screen Enclosure



- Weather tight enclosure protects your investment while in storage.
- Hinged cover provides protection for HMI touch screen.
- Designed to act as a sun screen in bright conditions.



Cylinder Selection

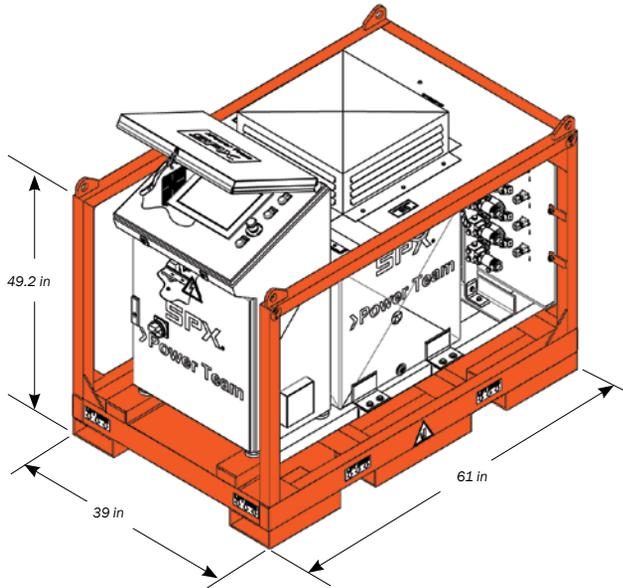


Power Team recommends using 80% of the rated capacity and stroke to maximize product performance and safety.

▶ **Power Team supplied the lift equipment expertise for this drag line maintenance operation to successfully complete the job on time.**



Technical Dimensions



Training Provided



Every MCS includes one day of on-site training at one of SPX FLOW's Regional Headquarters (Rockford, IL USA, Singapore or Netherlands). Training includes both classroom and hands-on instruction. Travel & lodging not included.



Optional Cylinders

Power Team offers a wide variety of single-acting, double-acting, lock nut, pancake and center hole cylinders to meet your requirements.



Pumps

Hardware Included



Crate

Motion Control System (MCS) is protected with a robust cage and reusable shipping container.



Sensors

Linear Displacement Sensors have a range of 19.7 in. Two cases with four sensors included. Refer to the ordering table for the 39.4 in. ordering option.



Cables

Cables for sensors are 100 ft. in length, eight sets and a hard plastic case.



Plug

Electrical plug female connector allows for quick attachment to your line cord.

Ordering Information

Order No.	Max. Lift Points	Pump Flow @ 10,000 (psi.) (cu. in. / min.)	Reservoir Size (gal.)	Motor Voltage	Max. Pressure (psi.)	Valves Included	Transducers Included	Weight w/oil (lbs.)
MCS-PE554-8	8	55	40	1.125 hp (230VAC, 1Ø)	10,000	4-Way / 3-Pos. & 2-Way / 2-Pos.	Pressure & Linear Position (1000 mm)	1700
MCS-PQ1204-8-1M	8	120		3 hp (230VAC, 3Ø, 60 Hz)				1715

Note: To upgrade to a 39.4 in linear position sensor, add "-1M" to the end of the part number. For additional voltages or configurations, please contact Technical Support

Model Shown:
PE-NUT

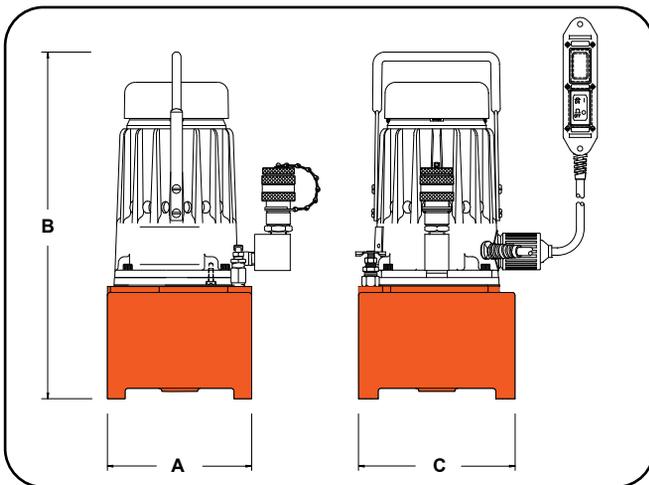
Pumps



Features

EXTREMELY DURABLE YET LIGHTWEIGHT AND OPERATE UNDER LOW-LINE VOLTAGE CONDITIONS.

- 5/8 hp universal electric motor (50/60 Hz cycle), intermittent duty pump.
- Two-stage pump for rapid ram advance.
- Operational under low-line voltage conditions.
- Designed for use with spring-returned remote tools.
- High-pressure safety relief valve.
- Remote hand control with 10-foot cord.
- Carrying handle.
- Factory filled oil reservoir.
- Pressure matched quick-coupler supplied.
- Piston-type high-pressure pump supercharged by a low-pressure pump.
- Optional operating pressures available (consult Power Team factory for details).
- Optional carrying case.



CAUTION

DESIGNED FOR CRIMPING APPLICATIONS ONLY!

This system should not be used for lifting.



Electrical Data

Electric Motor	Electric Control
5/8 hp, 10,000 rpm 115VAC, 50/60 Hz 11 amp current draw (115VAC @ 10,000 PSI)	Remote control with 10-foot cord

Ordering Information

Order No.	Overall Dimensions			Oil Delivery		Reservoir		Prod. Wt. With Oil (lbs.)
	A	B	C	100 (psi)	10,000 (psi)	Oil Cap.	Usable Oil Cap.	
	Width (in.)	Length (in.)	Depth (in.)	(cu. in./min.)	(cu. in./min.)	(cu. in.)	(cu. in.)	
PE-NUT	6.50	14.38	8.25	160	60	93	43	28.00
PE-NUTC*	6.50	14.38	8.25	160	60	93	43	28.00

* Includes Case

Model Shown:
PG1203/4S-CP



>Features

**TWO-STAGE PUMP FOR CRIMPING APPLICATIONS
PG1203-CP**

- 6 hp Briggs & Stratton engine.
- Manual control valve.
- High-pressure safety relief valve.
- Protective roll cage.
- For use with single acting tools.

PG1203/4S-CP

- 5.5 hp Honda OHV-type engine.
- Solenoid valve with remote hand control with 10' cord.
- Two-stage pump for rapid advance.
- High-pressure safety relief valve.
- Protective roll cage.
- For use with either single or double-acting tools.

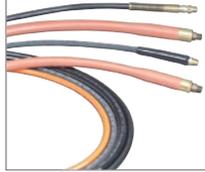
Pumps



Hydraulic Hoses

Heavy-duty and thermo plastic hydraulic hoses to meet your requirements and safety factor.

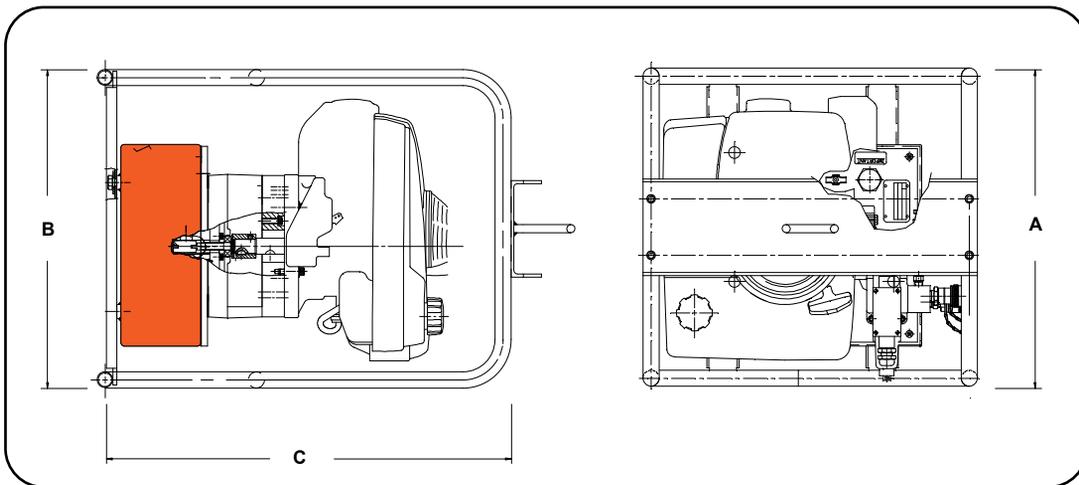
Refer to the accessories section for details.



CAUTION

DESIGNED FOR CRIMPING APPLICATIONS ONLY!

This system should not be used for lifting.



Ordering Information

Order No.	Overall Dimensions			Oil Delivery		Reservoir		Prod. Wt. With Oil (lbs.)
	A	B	C	100 (psi)	10,000 (psi)	Oil Cap. (gal.)	Usable Oil Cap. (cu. in.)	
	Width (in.)	Length (in.)	Depth (in.)	(cu. in./min.)	(cu. in./min.)			
PG1203-CP	19.75	21.75	24.50	480	130	3	700	154.00
PG1203/4S-CP	19.75	21.75	24.50	480	130	3	700	154.00

Model Shown:
PG304, PG554

Pumps



Features

GASOLINE POWER IDEAL FOR REMOTE LOCATIONS.

- A logical choice at work sites where electricity or compressed air are unavailable. For single or double-acting cylinders at operating pressures up to 10,000 psi.
- All gasoline engine/hydraulic pumps feature Posi-Check® valve to guard against pressure loss when valve is shifted from “advance” to “hold.”

PG303 and PG304 (Up to 75 Ton)

- Powered by a 4-cycle, 2 hp Honda engine giving it the lowest weight to horsepower ratio of all gasoline driven pumps.
- Has an aluminum reservoir with 375 cu. in. of usable oil.
- PG30 series pumps are equipped with roll cages to protect pump from damage.
- PG303 is for single-acting cylinders, has a 9520 valve with separate internal return line which allows oil from running pump to return to reservoir, independently of cylinder return oil, when valve is in “return” position.
- PG304 is for double-acting cylinders, has a 9506 4-way (tandem center) valve.

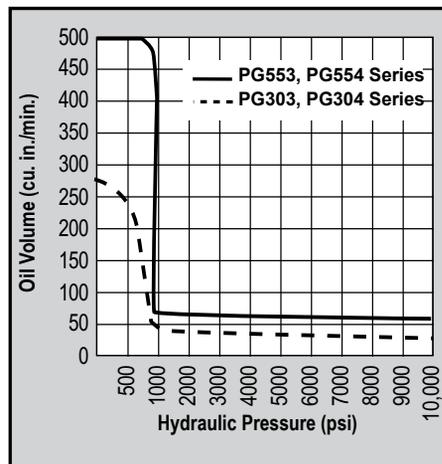
PG553 and PG554 (Up to 150 Ton)

- 6 hp Intek “Diamond Edge” 4-cycle, by Briggs & Stratton.
- 5 gallon reservoir.
- PG553 has a 9520 3-way valve for single-acting cylinders.
- PG554 has a 9506 4-way valve for double-acting cylinders.
- Optional roll cage available.

▶ Gasoline Powered Hydraulic Pumps like this PG303 help provide hydraulic force at remote locations.



▶ Performance Specifications



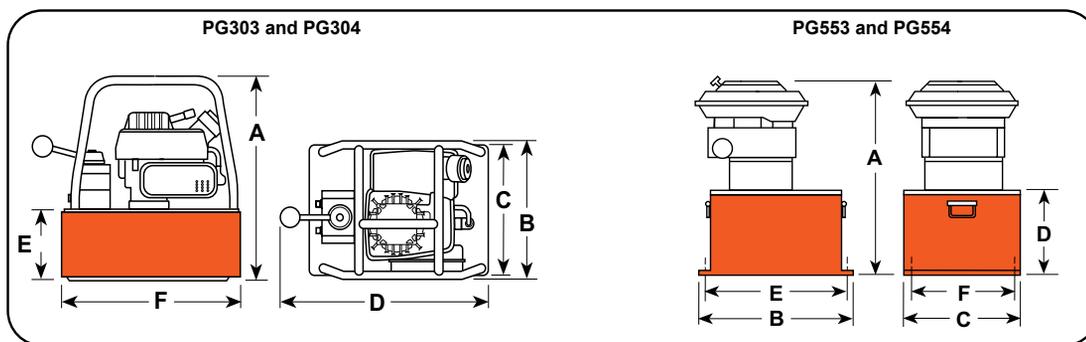


Hydraulic Hoses



Heavy-duty and thermo plastic hydraulic hoses to meet your requirements and safety factor.

Refer to the accessories section for details.



Technical Dimensions

Order No.	A	B	C	D	E	F	Max. Pressure Output	rpm	Oil Del. (cu. in./min. @)				Prod. Wt. with Oil (lbs.)
									100 (psi)	1000 (psi)	5,000 (psi)	10,000 (psi)	
PG303, PG304	14.88 (in.)	10.38 (in.)	9.50 (in.)	16.00 (in.)	5.13 (in.)	13.50 (in.)	10,000 (psi)	6,000 rpm	275*	40	35	30	32.00
PG553, PG554	22.00 (in.)	18.00 (in.)	12.50 (in.)	8.63 (in.)	16.63 (in.)	20.25 (in.)	10,000 (psi)	3,600 rpm	480	75	70	55	120.00

* First stage oil delivery from 0-400 psi @ 230 cu. in. per minute minimum.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Reservoir Usable Oil Cap. (cu. in.)	Horsepower	Cycle
Single-Acting	2 hp pump with 2 gallon reservoir and single-acting valve.	PG303	3-Way	9520	Advance Hold Return	375	2	2
Single-Acting	6 hp pump with 5.7 gallon reservoir and single-acting valve.	PG553	3-Way	9520	Advance Hold Return	1,300*	6	4
Double-Acting	2 hp pump with 2 gallon reservoir and double-acting valve.	PG304	4-Way	9506	Advance Hold Return	375	2	2
Double-Acting	6 hp pump with 5.7 gallon reservoir and double-acting valve.	PG554	4-Way	9506	Advance Hold Return	1,300*	6	4

* Usable oil is calculated with oil fill at recommended level at 1/2" below cover plate.

Model Shown:

PG4204S, PG1204S, PG1200M-4D

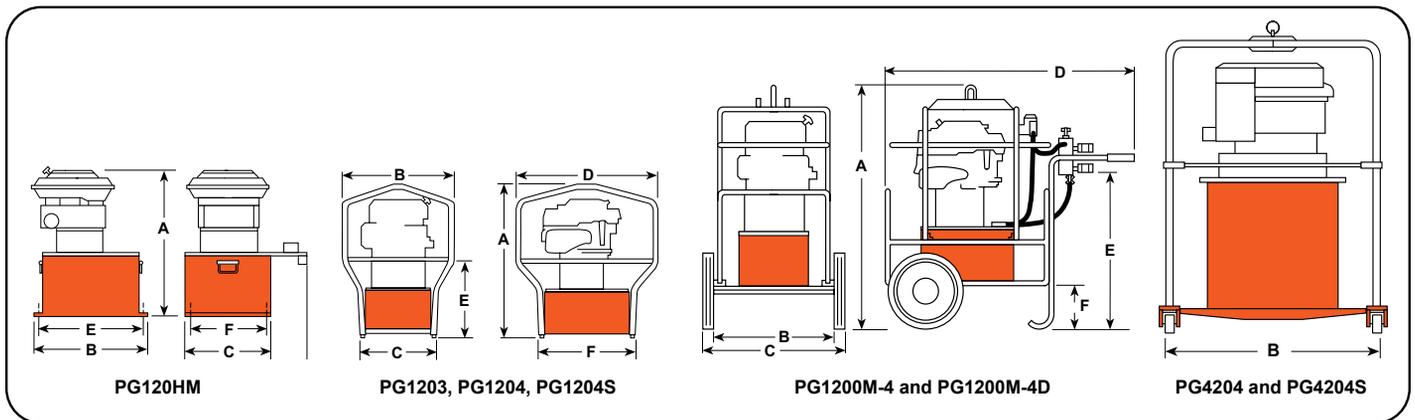
Pumps



Features

TWO-SPEED HIGH-PERFORMANCE PUMPS IDEAL FOR CONSTRUCTION, STRUCTURE MOVING AND RIGGING APPLICATIONS.

- A logical choice at work sites where electricity or compressed air are unavailable. For single or double-acting cylinders at operating pressures to 10,000 psi.
- All gasoline engine/hydraulic pumps feature Posi-Check® valve to guard against pressure loss when valve is shifted from “advance” to “hold.”
- PG1200 Series pumps powered by a Honda 4-cycle, 5.5 hp engine with automatic decompression and electronic ignition. Deliver over 0.5 gallon (130 cu. in.) of oil per minute at 10,000 psi.
- A 5 gallon reservoir means adequate capacity for multi-cylinder applications. Dual element air cleaner protects engine from dusty environments.
- Heavy-duty “roll cage” provides pick-up points for lifting. Horizontal bars on PG1203, PG1204 and PG1204S protect unit, provide hand holds for carrying.
- Rubber anti-skid insulation on bottom of reservoir resists skidding and dampens vibration. PG1200M-4 and PG1200M-4D include a pump cart with 12” wheels.
- Adjustable external pressure regulator.
- CSA rated for intermittent duty.



Technical Dimensions

Order No.	A (in.)	B (in.)	C (in.)	D (in.)	E (in.)	F (in.)	Max. Pressure Output (psi)	rpm	Oil Del. (cu. in./min. @)				Prod. Wt. with Oil (lbs.)
									100 (psi)	1,000 (psi)	5,000 (psi)	10,000 (psi)	
PG120HM	23.00	15.50	14.25	19.00	13.31	12.13	10,000	3,600	480	175	150	130	150.00
PG1203	27.88	20.25	14.25	26.25	13.50	18.25	10,000	3,600	480	175	150	130	154.00
PG1204	27.88	20.25	14.25	26.25	13.50	18.25	10,000	3,600	480	175	150	130	154.00
PG1204S	27.88	20.25	14.25	26.25	13.50	18.25	10,000	3,600	480	175	150	130	161.00
PG1200M-4	42.13	18.00	25.00	42.50	26.25	7.25	10,000	3,600	480	175	150	130	260.00
PG1200M-4D	42.13	18.00	25.00	42.50	26.25	7.25	10,000	3,600	480	175	150	130	280.00
PG4204	50.25	52.00	52.00	—	—	—	10,000	3,600	1,240	1,120	475	400	435.00
PG4204S	50.25	52.00	52.00	—	—	—	10,000	3,600	1,240	1,120	475	400	440.00

PG1200M-4

- For single-acting cylinders. Has 9520 3-way/3-position (tandem center) valve, 9596 load-lowering valve and 9644 4-port manifold with individual needle valves at each port.
- Has a 9796 coupler and 9797 dust cap at each port. Valving permits precise individual control of up to four cylinders.
- A 9052 heavy-duty, fluid filled pressure gauge (0-10,000 psi) is included.

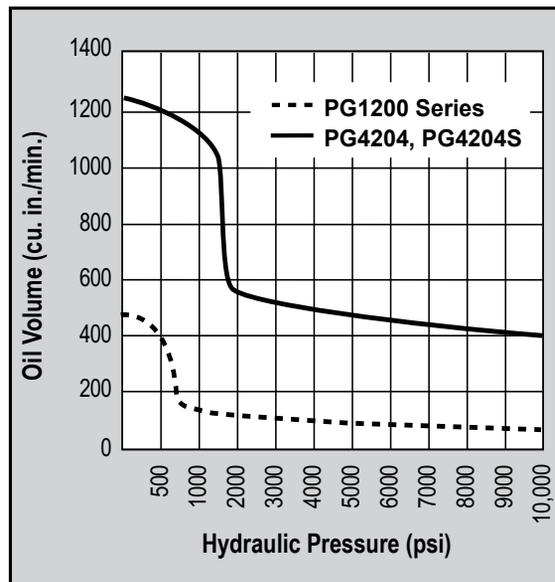
PG1200M-4D

- For single or double-acting cylinders with precise individual control of up to four cylinders possible.
- Equipped same as PG1200M-4, except has 9506 4-way/3-position (tandem center) valve, and second 4-port manifold without needle valves mounted beneath 9644 manifold for operating double-acting cylinders.

PG420 Series Maximum Output Hydraulic Power Package

- Ideal for single or multiple cylinder applications. Has a 4-cycle, 20 hp Honda engine and 20 gallon hydraulic reservoir (17 gallons usable) with low oil level sight gauge.
- Steel roll cage protects pump, has a lifting hook, and 4" dia. swivel casters provide mobility.
- Delivers 400 cu. in. of oil at maximum operating pressure.
- Has a 9506 4-way valve. On/off switch and speed control are protected by a panel. Sturdy molded case protects battery (not included).
- USA EPA Clean Air Act EVAP Certified Product.

▶ Performance Specifications



▶ Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Reservoir *Usable Oil Cap. (cu. in.)	Horsepower	Cycle
Single-Acting	Base model 5 1/2 hp gasoline pump with 5.7 gallon reservoir.	PG1203	3-Way	9520	Advance Hold Return	1,300	5.5	4
Double-Acting	Base model 5 1/2 hp gasoline pump, with 5.7 gallon reservoir, roll cage, and double-acting valve.	PG1204	4-Way	9506	Advance Hold Return	1,300	5.5	4
Double-Acting	5 1/2 hp gasoline pump, with 5.7 gallon reservoir, roll cage, solenoid valve, and 25 feet cord.	PG1204S	4-Way Solenoid***	9516	Advance Hold Return	1,300	5.5	4
Double-Acting	5 1/2 hp gasoline pump with 5.7 gallon reservoir, roll cage, load-lowering valve, 4 port manifold, gauge, and double-acting systems.	PG1200M-4D	4-Way Manifold	9506 9642	Advance Hold Return**	1,300	5.5	4
Double-Acting	Base model 20 hp pump with 20 gallon reservoir.	PG4204	4-Way	9506	Advance Hold Return	3,927	20	4
Double-Acting	20 hp pump with 20 gallon reservoir, and solenoid-operated remote valve.	PG4204S	4-Way Solenoid***	9516	Advance Hold Return	3,927	20	4

* Usable oil is calculated with oil fill at recommended level at 2.25" below cover plate.

** Control up to 4 cylinders independently.

*** Has 25 ft. remote control cord.

Pumps

Model Shown:
HB443

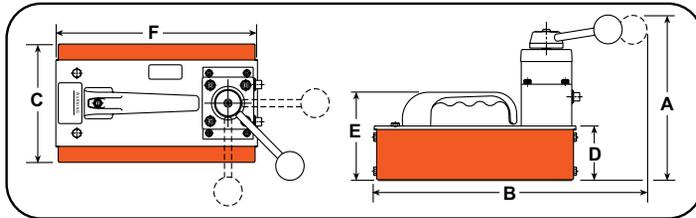
Pumps



Features

CONVERTS LOW-PRESSURE PORTABLE HYDRAULIC PUMPS OR ON-BOARD HYDRAULIC SYSTEMS, INTO HIGH PRESSURE POWER SOURCES.

- Applications include utilities, railroads, construction, riggers and others.
- Operates single or double-acting cylinders, jacks, and tools such as crimper's, spreaders, cable cutters, or tire tools. Version for use with double-acting torque wrenches available.
- May be used to operate two separate, single-acting tools (with integral valves) independently, without need for additional manifold.
- Compact and rugged for use inside a utility vehicle aerial bucket or stowing in a vehicle.
- No reservoir level to maintain; uses low pressure system as oil supply.
- Has 3/8" NPTF ports; compatible with standard fittings for low and high pressure systems.



Technical Dimensions

Order No.	A (in.)	B (in.)	C (in.)	D (in.)	E (in.)	F (in.)	Max. Pressure Output (psi)	Prod. Wt. with Oil (lbs.)
HB44	8.63	14.50	6.13	2.75	4.50	10.50	44	16.00

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Output Flow Valve Function	Input Flow Range (gpm)	Input Flow Pressure (psi)	Output Flow Range (gpm)
Single-Acting	Hydraulic intensifier for single-acting systems	HB443	3-Way 3-Position	9520*	Advance Hold Return	0-10 †	300-2,000 †	0-2.5
Single-Acting, Double-Acting	Hydraulic intensifier for double-acting systems	HB444	4-Way 3-Position	9506*	Advance Hold Return	0-10 †	300-2,000 †	0-2.5
Double-Acting	Hydraulic intensifier for double-acting torque wrench tools	HB445-RR	4-Way 3-Position	-	Advance Hold Return	0-10 †	300-2,000 †	0-2.5

† For maximum efficiency, recommended input flow is 5 gpm at a maximum pressure of 2,000 psi. Higher flows and/or pressures must be compensated for at the system pump (e.g., relief valve, variable flow devices, etc.)

* Posi-Check® valve design, Posi-Check® guards against pressure loss when valve is shifted from "advance" position to "hold" position.



CAUTION

This system should not be used for lifting applications.

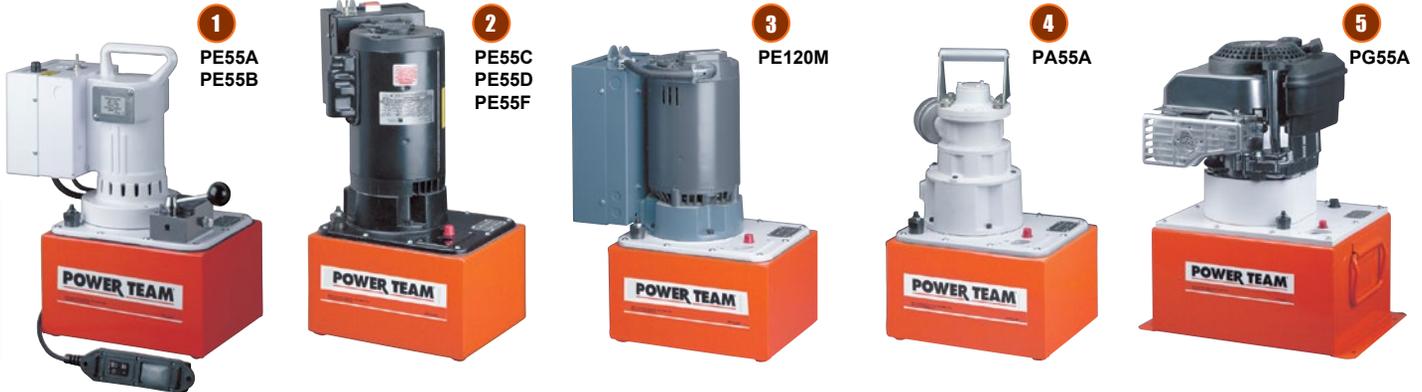


Torque Wrench Pumps

For Torque Wrench Pumps, refer to the Tools section (pg. 185).



CHOOSE YOUR BASIC PUMP, SELECT YOUR ACCESSORIES, AND WE WILL ASSEMBLE, TEST AND SHIP YOUR PUMP.



ORDER A “CUSTOM BUILT” HYDRAULIC PUMP

“Assemble to Order” means you can choose a basic pump with gas, air or electric motor. Then select the proper valve, gauge, pressure control, motor control and reservoir. You get a two-stage pump that gives high oil volume for fast cylinder approach (and return with double-acting cylinders) in the first stage and high pressure in the second stage.

1 1-1/8 HP UNIVERSAL MOTOR

These motors start under full load and are suitable for operation up to 5,000 or 10,000 psi. The motor is 1-1/8 hp, 12,000 rpm, 115 or 230VAC (specify), 50/60 cycle AC single-phase (25 amp draw at 115VAC). With proper valve they can be used with single or double-acting cylinders.

NOTE: Remote control available.

2 1-1/2 HP JET MOTOR, SINGLE & THREE-PHASE

Feature low noise level, moderate speed for long service and are ideal for fixed applications. Motor is 1-1/2 hp, 3,450 rpm, 115 or 230VAC, 50 or 60 cycle (specify), AC single-phase with thermal overload switch. Can be used with single or double-acting cylinders and equipped with remote control. Also available in 230/460VAC, three-phase (specify).

NOTE: These do not start under full load unless valve is in “neutral” (requires open or tandem center valve) and are not recommended for frequent starting and stopping.

3 3 HP JET MOTOR, THREE-PHASE

Gives low noise level and long life due to its moderate operating speed. Ideal for fixed installations. Consists of basic 10,000 psi pump, jet pump motor: 3 hp, 3,450 rpm, 230/460VAC, 60 or 50 cycle (specify). AC three-phase, with thermal overload switch. Equipped with internal and external relief valve. Will start under load.

4 3 HP AIR MOTOR

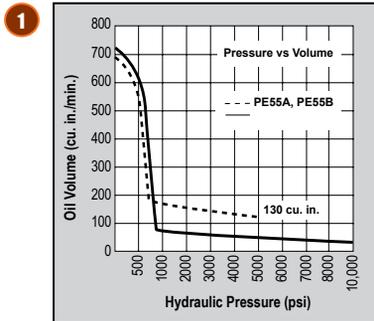
This pump is ideal for use where electricity is unavailable or cannot be used. The 5,000 or 10,000 psi pump has a 3 hp air-driven motor at 3,000 rpm (optimum performance based on 80 psi air pressure and 50 cfm at the pump). You can drive single or double-acting cylinders with the correct valve.

NOTE: 80 psi air supply required to start under full load.

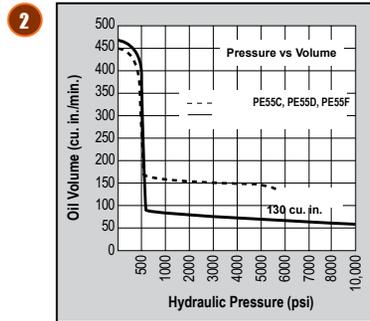
5 GASOLINE ENGINE

This version is perfect when electricity and air are unavailable. It is capable of continuous operation at full pressure. Consists of basic 10,000 psi pump, 4-cycle Briggs & Stratton “Diamond Edge” gasoline engine, developing 6 hp. As with all these pumps, this unit can be valved for use with either single or double-acting cylinders.

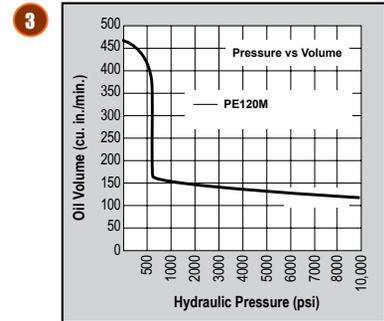
Performance Specifications



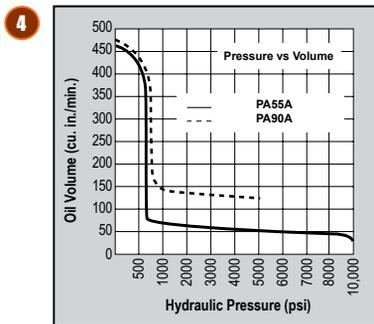
dBA @ Idle and 10,000 psi - 90/95
dBA @ Idle and 5,000 psi - 90/95



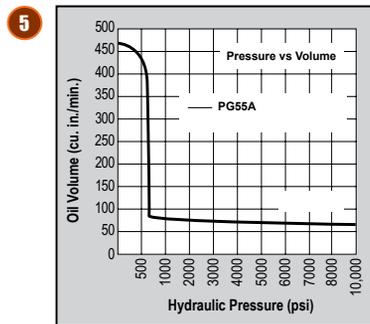
dBA @ Idle and 10,000 psi - 80/85



dBA @ Idle and 10,000 psi - 80/85



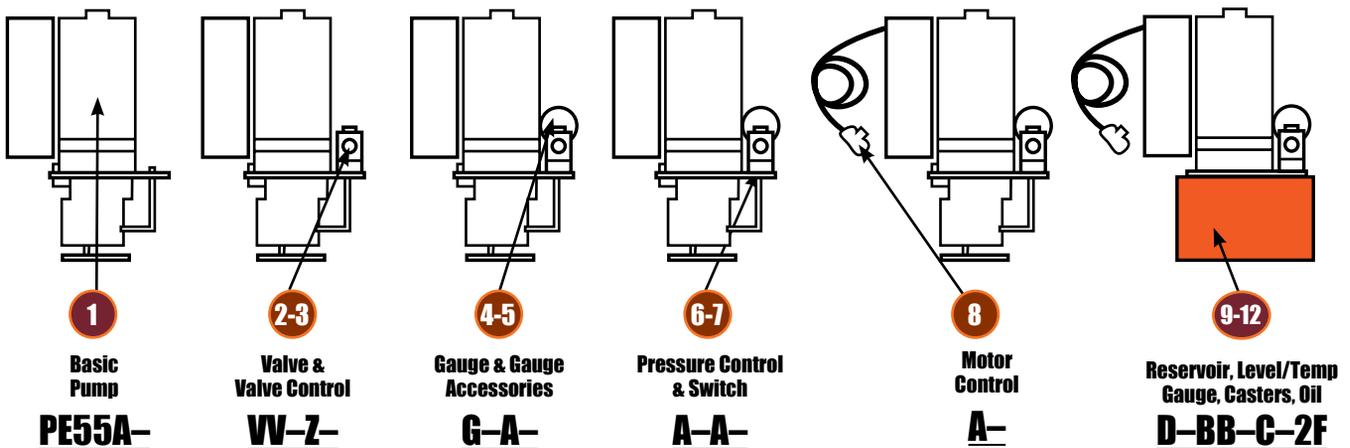
dBA @ Idle and 10,000 psi - 83/88
dBA @ Idle and 5,000 psi - 83/88



“ASSEMBLE TO ORDER” PUMP
HOW TO ORDER YOUR “CUSTOM” HYDRAULIC PUMP...

You can choose from pre-engineered, off-the-shelf components to customize your pump. All the components are listed in table form, with key letters or numbers on pages 109-110. Complete instructions guide you so

you can determine what is needed to complete a pump assembly. Shown below is an example of a custom-built pump.



Pump No. PE55A-VV-Z-G-A-A-A-A-D-BB-C-2F is a 10,000 psi two-speed pump with a 115VAC, 50-60Hz, single-phase, 1-1/8 hp, 12,000 rpm motor; a 9512 4-way solenoid valve with a 202778 remote hand control, a 9041

pressure gauge, no gauge accessories, standard pressure control, standard On/Off/Pulse motor control, 40063OR9 2-gallon reservoir, a 350431 oil level/temperature gauge, 10494 casters, and 2 gallons of standard hydraulic oil.

See next two pages for pump components

TO BUILD YOUR PUMP, FILL IN KEY LETTERS FROM CHARTS

1 Basic Pump	2 Select Valve	3 Select Valve Control	4 Select Gauge	5 Select Gauge Accessory	6 Pressure Control
7 Pressure Switch	8 Motor Control	9 Reservoir	10 Oil Level / Temp. Gauge	11 Choose Casters	12 Select Oil

Use the charts numbered from 1-12 below to select the pump, valve, gauge and other accessories to suit your needs. For the pump, fill in the basic number plus key letter in block 1 above and the key letter only in the blocks 2-12 above for any of the other items. Refer to the appropriate pages in this catalog for more specific information on the products you need.

Pumps

1 BASIC PUMP

BASIC PUMP NUMBERS					SPECIFICATIONS			
PE55	PE120	PA55	PA90	PG55	NOTE: Customer must specify voltage required.			
(10,000 psi)	(10,000 psi)	(10,000 psi)	(5,000 psi)	(10,000 psi)	Power Source		rpm	hp
A					115VAC-60 Hz, 1Ø		12,000	1.125
					110VAC-50 Hz, 1Ø		12,000	1.125
B					230VAC-60 Hz, 1Ø		12,000	1.125
					220VAC-50 Hz, 1Ø		12,000	1.125
C **					115VAC-60 Hz, 1Ø		3,450	1.5
C50 **					110VAC-50 Hz, 1Ø		2,850	1.5
D **					230VAC-60 Hz, 1Ø		3,450	1.5
D50 **					220VAC-50 Hz, 1Ø		2,850	1.5
	M60 *				208, 230/460VAC-60 Hz, 3Ø		3,450	3
	M50 *				220/380VAC-50 Hz, 3Ø		2,850	3
		A	A		Air Motor		3,000	3
				A	Gas Engine		3,600	6

* Voltage Specification Required.

** These pumps do not start under full load unless valve is in "neutral" position (requires open or tandem center valve) and are not recommended for frequent starting and stopping.

2 VALVE

Manifold / Manual / Air-Operated Directional Valves	Function
AB 9628 manual, tandem center	4-way, 3-pos. valve
AC 9632 manual "twin" tandem and open center	4-way, 3-pos. valve
A None	—
B 9626 manifold	Manifold 3-way, 2-pos. valve
C 9584 manual	
D 9582 manual	
E 9610 automatic, pilot-operated	
G 9504 manual	3/4-way, 2-pos. valves
JJ 9594 air-operated	3-way, 3-pos. valve
L 9502 manual, closed center "non-interflow"	3-way, 3-pos. valve
M 9520 manual, tandem center Posi-Check®	3-way, 3-pos. valve

Manifold / Manual / Air-Operated Directional Valves	Function
O 9609 manual, pressure compensated flow control	3-way, 4-pos.
R 9506 manual, tandem center Posi-Check®	4-way, 3-pos. valves
RR 9511 manual, open center	
S 9500 manual, tandem center	
T 9507 manual, closed center Posi-Check®	
U 9501 manual, closed center	4-way, 3-pos. valves
Solenoid-Operated Directional Valves	
FF 9569 solenoid-operated - 24VAC	3-way, 2-pos.
HH 9572 solenoid-operated - 24VAC	3/4-way, 2-pos.
PP 9599 solenoid-operated - 24VAC	3-way, 3-pos.
VV 9512 solenoid-operated - 24VAC	4-way, 3-pos. valves
WW 9615 solenoid-operated - 24VAC	

3 VALVE CONTROL

Valve Remote Control	Use with Valve
A None	—
X 304718 remote hand control, 10 ft.	9572
XF 309652 remote foot control, 10 ft.	9572
Y 202777 remote hand control, 10 ft.	9569 or 9599

Valve Remote Control	Use with Valve
Z 202778 remote hand control, 10 ft.	9512 or 9615
ZF 309653 remote foot control, 10 ft.	9512, 9615, 9569 or 9599
ZZ 209593 remote hand control, 12 ft.	9594

4 GAUGE

Pressure Gauge	
A	None
B	Other – Specify
G	9041 0-10,000 psi – 0-689 Bar (2.5" diameter)
H	9040 0-10,000 psi – 0-689 Bar (Liquid) (2.5" diameter)
J	9051 0-10,000 psi – 0-689 Bar (4" diameter)
M	9052 0-10,000 psi – 0-689 Bar (Liquid) (4" diameter)

5 GAUGE ACCESSORY

Gauge Accessories	
A	None
N	9049 pulsation dampener – All dry gauges

6 PRESSURE CONTROL

Pressure Controls	
A	With standard external pressure regulator
C	Other – specify
D	350199 premium external pressure regulator. See Power Team Catalog product No. 9633 for details.

NOTE: Pressure controls are factory pre-set at 10,000 psi unless otherwise specified.

7 PRESSURE SWITCH

Pressure Switch	
A	None
B	9625 electric pressure switch (500-10,000 psi) NOTE: Pressure switch is factory pre-set at 10,000 psi unless otherwise specified.
C	9641 pilot-operated air control valve – Normally closed
D	9643 pilot-operated air control valve – Normally opened

8 MOTOR CONTROL

Electric Motor Controls	
A	Standard On/Off/Pulse control (does not include remote switch) for A, B, C, D, F and M electric pumps. Also used for remote controlled solenoid valves.
B	None
C	25017 remote motor hand switch, 10 ft.
D	203225 remote motor hand switch, 10 ft. (heavy-duty)
E	10461 remote motor foot switch, 10 ft.
Air Motor Controls	
AA	Other – specify
B	None
P	27876 hand motor control (for PA55 & PA90 series)
Q	27877 foot motor control (for PA55 & PA90 series)

9 RESERVOIR

Reservoir		Capacity
A	None	–
B	Other – Specify	–
D	40063OR9 – PE55, PE120, PA55 and PA90 series	2.5 gal.
E	61165† – PE55, PE120, PA55 and PA90 series (Oil temperatures in excess of 150° F. may cause permanent failure of the thermoplastic reservoir)	2 gal.
F	RP22‡ – PE55, PE120, PA55 and PA90 series	2.5 gal.
H	61799OR9. Same as D except with drain port	2.5 gal.
J	RP50 – PE55, PE120, PA55 and PA90 series	5 gal.
K	40137OR9 – PG55 series	5 gal.
P	209124 – PE55, PE120, PA55 and PA90 series	7 gal.
V	RP100 – PE55, PE120, PA55 and PA90 series	10 gal.
W	RP101 – PG55 series	10 gal.

NOTE: Includes cover adapter and misc. accessories when applicable.

† High density polyethylene.

‡ Aluminum.

10 OIL LEVEL / TEMP. GAUGE

Oil Level / Temperature Gauge	
A	None
BB	350431 oil level/temperature gauge

11 CASTERS

Casters	
A	None
BB	10494 caster for use with 40063OR9 reservoir (Specify quantity of four)

12 OIL

Hydraulic Oil		Capacity
E	Ship pump without oil	–
F	9637 Standard hydraulic oil	1 gal.
G	9638 Standard hydraulic oil	2.5 gal.
Q	9639 Flame-Out® hydraulic oil	1 gal.
R	9640 Flame-Out® hydraulic oil	2.5 gal.
U	9645 Biodegradable hydraulic oil	1 gal.
V	9646 Biodegradable hydraulic oil	2.5 gal.

NOTE: Select type of hydraulic oil and specify quantity.